

GE Energy
Industrial Solutions



Spectra Series™ Busway



imagination at work

Spectra Series™ Busway. All the muscle without the weight.

GE engineers have broken the weight barrier with Spectra Series™ busway. Its computer-designed, all-aluminum housing is up to 50% lighter than comparable wire and conduit – and lighter than competitors' busway – while providing the current-carrying capacity (up to 5,000 amps) and short-circuit protection you've always counted on from GE busway.

Less weight means big labor savings.

Since Spectra Series busway is lighter than other busways, it's easier to handle and hang. You save on labor and installation time (per NECA labor standards). This may lower your total installed cost by up to 75% versus wire and conduit.

Epoxy insulation protects your investment.

GE has applied more than three decades of experience with material coatings to bring advanced epoxy insulation technology to Spectra Series busway. Our special Class B 130°C Blue Coat™ epoxy insulation provides tougher, longer life (50 years expected) than mylar, PVC, and glass tape used by other manufacturers.

A load of extras.

Both plug-in and feeder configurations offer identical low voltage drop. In fact, it's one of the most efficient busway systems available.

Our exclusive adjustable joint connector allows quick ±1/2" busway length adjustment – right in the field.

This new level of flexibility makes it easy to cope with unexpected building variations during installation.

Spectra Series busway also includes our specially designed Belleville spring washer that retains over 90% of its original contact pressure. So you get a more secure, reliable and virtually maintenance-free joint.

Our new busway can often be hung with a unique GE hanger that employs just a single drop rod. Plug-assist and plug-position locators make installation a snap (even on larger plugs). And 50% integral housing ground is standard. Internal ground is available for both aluminum and copper busway.

Plating options.

Copper busway: Tin plating is standard on all copper busway. Aluminum busway: Tin plating is standard for feeder lengths and silver plating is standard for plug-in lengths. A complete silver plating system is optional on both copper and aluminum busway.

Quick Index	Pages
Key Features	1-4
Electrical Data	5-8
Physical Data	9-29
Plugs	30-32
Cataloging	33-38
Guide Form Specifications	39-40
Joint Guard	Back cover

Put the Busway Tool Kit to work for you!

GE's Busway Tool Kit is a collection of electronic tools that quickly and easily answers customers' questions, calculates cost savings for contractors, provides layout assistance to specifiers, and delivers value engineering to distributors.



Labor Calculator compares the labor costs of installing lighter GE busway versus Square D busway.



Cable Converter – calculates how busway costs to compare to pipe and wire.



Speculator answers busway-related electrical questions.



Autobus allows specifiers, electrical contractors and others to design and engineer busway in 3-D AutoCAD® format.

The Busway Toolkit is available on-line at www.geelectrical.com/elitenet or order the two-CD set (DEU-060) from GE.



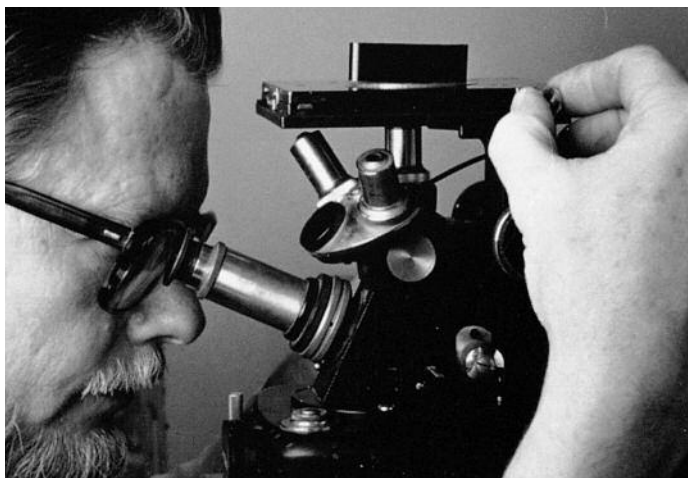
State-of-the-Art Busway Systems



All Spectra Series™ bus bars are integrity-tested with 5000 Vac – for absolute performance confidence.



Automated process applies durable baked-enamel ANSI 61 finish (tough .09" thick aluminum 6061-T6 housings) – for consistent, repeatable quality and protection.



Our experts closely monitor production performance – to help protect your investment.



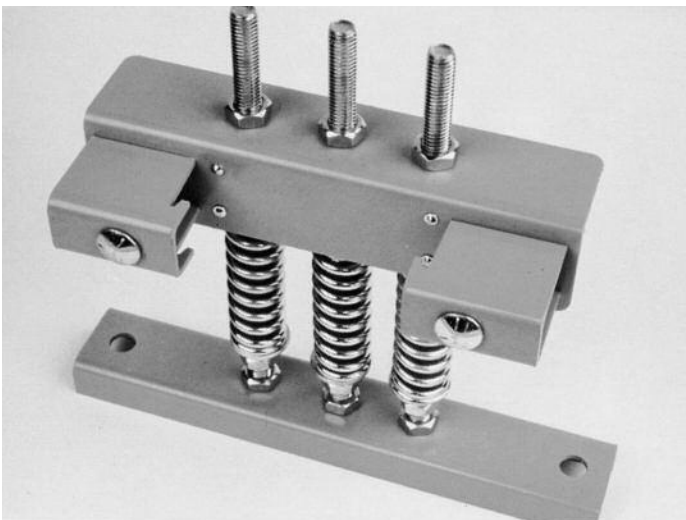
Easiest-to-Install Busway – Ever.



Spectra Series™ busway features an aluminum housing that cuts busway weight up to 50% – reducing installation costs. Single bolt joint with positive torque connection at 50 ft.-lbs. is standard. See the back cover for optional Joint Guard™ bolt.



Sections can be hung every 10 feet with just a single drop rod hanger standard up to 2000 amp aluminum or 1600 amp copper. Spectra bus is extremely light – enough to lighten ceiling loads up to 50%.



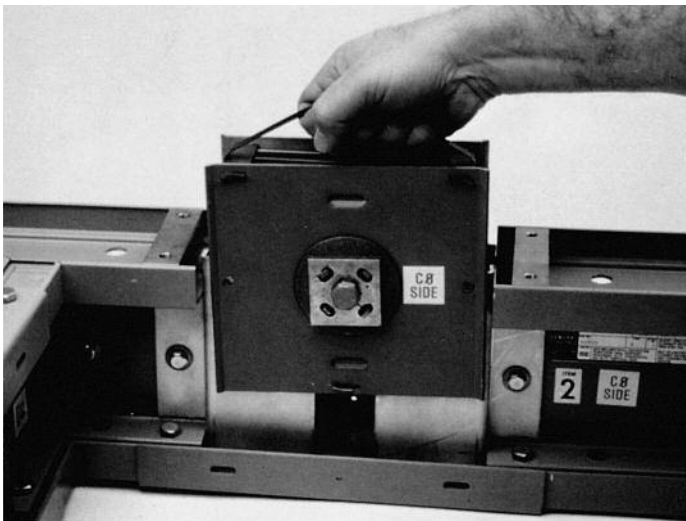
Easy-to-install, rugged vertical riser hanger supports simplify busway installation and adjustment.



Spectra Series™ Busway



For secure, flexible long-term reliability and minimal maintenance, Spectra busway offers up to $\pm 1/2$ " adjustable joints with belleville spring washers that do not require re-torquing.



Flex-A-Joint™ removable isolation joints allow individual sections to be conveniently taken out of service with minimum downtime or interruption of power. Accepts Flex-A-Tap™ bolted power take-off devices up to 1600 amps at every joint, plug-in or feeder.



Plug-assist and plug-position locators simplify connection – assuring positive, safe installation.

See General Electric installation instructions, publication number DEH-40087 for recommended low maintenance procedures.

Note: It is a good practice to de-energize the busway when installing or removing plugs. Please follow all guidelines in GE publication DEH-40087 carefully.



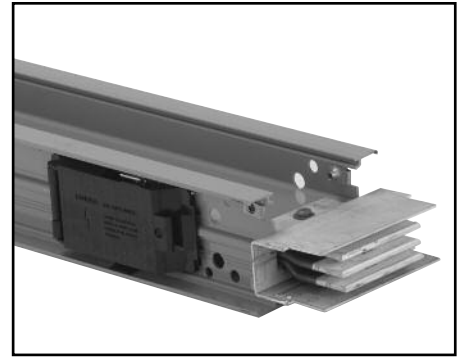
Electrical Data

Integrated housing ground resistance

Spectra Series busway's all-aluminum housing provides an extremely low impedance ground path with less resistance (more continuous current capacity) than internal ground bus bars for both copper and aluminum systems.

Spectra Series busway's integrated housing ground resistance values exceed NEC 250-94 standards for minimum ground conductors.

Plug-in outlet grounding may be supplied with optional tin-plated copper tabs bolted to the aluminum housing for superior continuity through standard bus plug ground stabs. An internal ground bus bar (50% capacity, .125 inch thick) is also available to provide a complete system.



Spectra Series feeder busway

Table 5.1

Bar Width	DC Resistance Ohms x 10 ⁻³ /100 ft. @ 75° C		
	Aluminum Internal ^① 50% Ground Bus	Copper Internal 50% Ground Bus	Housing Ground
1.625	8.62	5.15	1.31
2.250	6.22	3.72	1.21
2.875	4.87	2.91	1.71
3.375	4.15	2.48	1.55
4.250	3.29	1.95	1.34
4.500	3.11	1.84	1.29
5.750	2.44	1.44	1.10
6.500	2.15	1.27	1.02
7.500	1.86	1.07	0.93
8.250	1.70	1.00	0.87

① The housing could satisfy 50% ground bus conductor requirements. An internal aluminum ground bar offers no electrical advantage and is not available in the Spectra II option.

Busway applications with harmonics

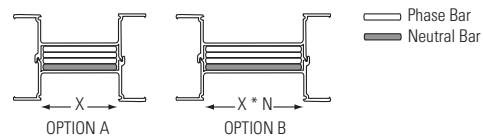
For busway applications where non-linear loads are present, first determine the specific non-linear load condition for the application. Once the non-linear load condition is established, Spectra Series busway should be derated in accordance with Option A; see Table 5.2 and Fig. 5.1 below.

Where full nameplate loading is required, Spectra Series busway should be sized in accordance with Option B; see Table 5.2 and Fig. 5.1 below. By increasing the width of both the phase and neutral bars equally, the busway will operate within UL heat rise limits at full nameplate rating, while also carrying up to twice the rated current in the neutral conductor.

Table 5.2

Non-linear Load (Neutral Harmonic Current / Total Phase Current)	Option A		Option B		
	Derating Factor	Phase Bar Width	Neutral Bar Width	Phase Bar Width	Neutral Bar Width
0.00	1.000	X	X	Not Required	
1.00	0.866	X	X	X * 1.15	X * 1.15
1.25	0.811	X	X	X * 1.23	X * 1.23
1.50	0.756	X	X	X * 1.32	X * 1.32
1.75	0.703	X	X	X * 1.42	X * 1.42
2.00	0.655	X	X	X * 1.53	X * 1.53

Figure 5.1



Note: Please contact your local GE Consumer & Industrial sales office for additional information on application of busway with non-linear loads.



Spectra Series™ Busway

Short-circuit ratings

The Spectra Series busway design provides predictable, consistent strength and high short-circuit ratings.

The ratings shown below are UL recognized rms symmetrical amps for both feeder and plug-in phase-to-phase and phase-to-ground. Tests were run at three cycles minimum per UL standards. Additional tests were run at six cycles. Spectra Series busway is third party certified by KEMA to be in compliance with IEC439-1 and -2 short circuit withstand test for 1 and 3 seconds.

The short-circuit rating of the busway system with protective devices that are part of the busway, such as power takeoffs and reducers, is equal to the lower of the short-circuit rating of the protective device or the busway with which the fitting is used. For example, a fusible power takeoff rated 200,000 amps with Class J fuses when installed on a busway rated 150,000 amps would have a rating of 150,000 amps.

Standard short-circuit busway ratings can be given a higher UL Listed short-circuit rating when protected by specific J, T, R and Class L fuses as shown below.

Table 6.1
Short-Circuit Ratings Plug-In and Feeder

Amp Rating	Aluminum (kA)			Copper (kA)		
	3 and 6 Cycles	1 Sec.	3 Secs.	3 and 6 Cycles	1 Sec.	3 Secs.
225①	30/50	11/24	6/14	30/50	17/40	10/21
400①	42/85	17/24	10/14	30/50	17/40	10/21
600①	50/85	28/24	16/14	42/85	25/40	15/21
800	100	42	24	85	40	21
1000	100	50	29	100	51	29
1200	125	62	36	100	65	37
1350	150	84	49	100	76	44
1600	150	95	55	125	95	55
2000	150	121	70	150	129	75
2500	200	132	76	150	150	107
3000	200	169	97	200	191	110
3200	200	169	97	200	191	110
4000	200	200	140	200	200	149
5000	-	-	-	200	200	200

① Use the first value when selecting Spectra Series II busway.

Table 6.2
Maximum Fuse Sized for Increased Short-Circuit Protection to either 100KA or 200KA

Amp Rating		Max "L" Fuse Sizes For Increased Short-Circuit Rating	
AL	CU	100KA	200KA
225	225	1200②	800①
400	400	1200②	800①
-	600	1200②	800①
600	800	2000②	1200②
-	1000	-	2000②
800	1200	-	2500②
1000	1350	-	2500②
1200	1600	-	3000②
1350	2000	-	4000②
1600	-	-	4000②
2000	2500	-	4000②

Example: A 225A (AL) short circuit rating will increase to 100KA with a 1200A (L) fuse installed on the line side of the busway, normally mounted in the gear.

① Also 600J, 800T or 400R

② Also 600J, 800T or 600R

Standards

Spectra Series busway conforms to the latest revisions of: NEMA BU-1; ANSI/UL857; federal spec W-B-811b; cUL. Can comply with IEC 439-1 and 2. Contact factory for details.



Electrical Data

Busway operation at other frequencies

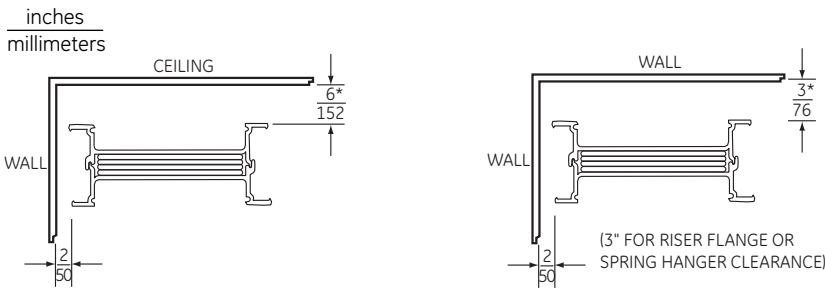
Spectra Series busway continuous current ratings are for 50/60 Hz frequency. For 400 Hz operation, de-rate bus to 85% load.

Effect of ambient temperature on busway operation

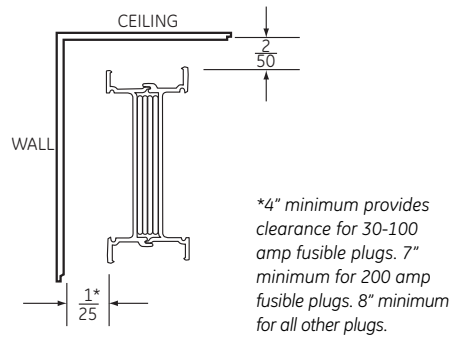
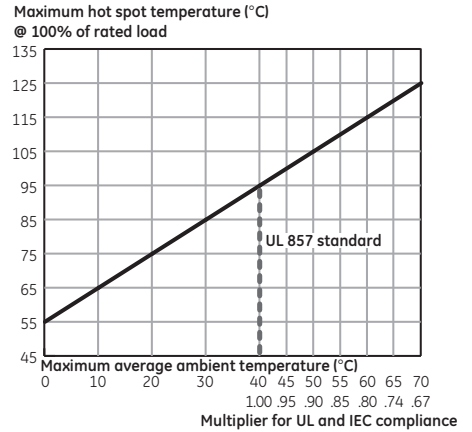
Graph 7.1 illustrates the effect of various ambient temperature conditions on busway operating temperature. Spectra Series busway utilizes NEMA Class B 130°C insulation. This chart can be used to determine bus operating parameters in accordance with various standards.

Note: In addition to the standard illustrated on Graph 7.1, the Bluecoat™ epoxy insulation of Spectra Series busway has earned "Class B - 130°C UL recognition in accordance with UL 857." This superior insulation enables Spectra Series busway to operate satisfactorily at 50°C ambient with a 55°C heat rise, allowing 105°C maximum operating temperature. See Graph 7.1 for derating details.

Fig. 7.1
Plug-In or Feeder, One or Two Stack



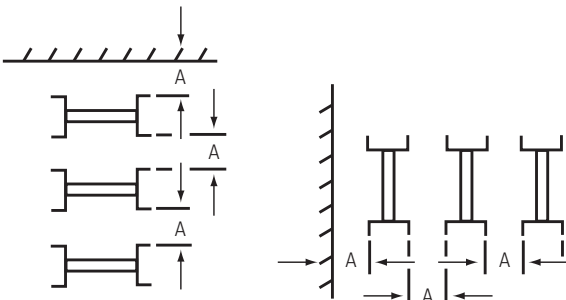
Graph 7.1
Effect of ambient temperature on busway operation



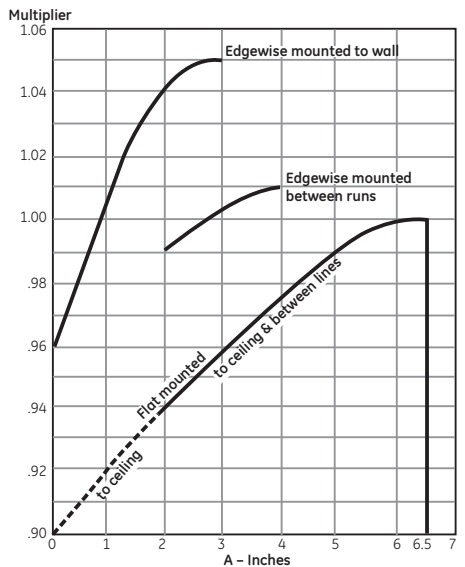
Proximity

Below is a drawing that shows the possible positions of busways relative to walls and to each other. Refer to Graph 7.2 for the proper multiplier required to maintain a 55°C rise in a 40°C ambient.

If horizontally mounted busways are three high, there is an additional multiplying factor of 0.95 for the top run and 0.975 for the center run. The average current hours per week the busway runs at full load will need to be taken into account to determine if the installation requires derating as shown in Graph 7.2.



Graph 7.2



Spectra Series™ Busway

Voltage drop: plug-in or feeder

Table 8.1

Spectra Series busway has excellent low-voltage-drop values. Minimum reactance (X) is due to very close bar spacings (sandwiched construction) and a non-magnetic housing. Values shown are identical for plug-in and feeder.

60 Hz values shown. For 50 Hz, multiply reactance (X) by 0.83 and resistance values do not change. For 400 Hz, multiply reactance by 3.9 and multiply resistance by 1.4. Calculate new voltage drop $V_d = \text{amps load} \times \sqrt{3} (R \cos \Theta + X \sin \Theta) \text{ ft}/100$, where $\cos \Theta = \text{Power Factor}$. Contact your local GE representative for a free copy of the Busway Tool Kit (DEU-066) to help with electrical calculations.

	Rated Load Amps	Bar Width x 1/4" Thickness		Ohms x 10 ⁻³ /100 Ft. Line-to-Neutral			Voltage Drop – Concentrated Load ^① Line-to-Line/100 Ft. @ 100% Rated Load, 25°C Amb.								
		IN	MM	R	X	Z	Power Factor								
							.3	.4	.5	.6	.7	.8	.9	1.0	
Aluminum	Spectra Series II	225	0.750	19	9.11	3.75	9.85	2.46	2.76	3.04	3.30	3.53	3.72	3.83	3.55
		400	1.125	29	6.38	3.12	7.10	1.69	1.87	2.04	2.19	2.32	2.42	2.46	2.21
		600	1.750	44	4.32	2.35	4.92	3.68	4.03	4.36	4.65	4.89	5.06	5.11	4.49
	Spectra Series	225	1.625	41	4.09	1.28	4.29	.95	1.09	1.23	1.36	1.47	1.57	1.65	1.59
		400	1.625	41	4.20	1.28	4.39	1.72	1.98	2.22	2.46	2.67	2.86	3.01	2.91
		600	1.625	41	4.52	1.28	4.70	2.68	3.10	3.50	3.88	4.24	4.56	4.81	4.70
		800	2.875	73	2.48	.79	2.60	2.08	2.38	2.67	2.94	3.19	3.41	3.57	3.44
		1000	3.375	86	2.17	.68	2.27	2.25	2.58	2.90	3.20	3.47	3.71	3.90	3.76
		1200	4.25	108	1.73	.55	1.81	2.17	2.49	2.79	3.07	3.33	3.56	3.73	3.60
		1350	5.75	146	1.24	.41	1.31	1.78	2.04	2.28	2.51	2.71	2.89	3.03	2.90
		1600	6.50	165	1.12	.36	1.18	1.88	2.16	2.42	2.66	2.89	3.08	3.23	3.10
		2000	8.25	210	.89	.29	.94	1.88	2.15	2.41	2.65	2.88	3.07	3.21	3.08
		2500	(2)4.50	(2)114	.82	.26	.86	2.14	2.45	2.75	3.03	3.29	3.52	3.69	3.55
		3000	(2)5.75	(2)146	.64	.21	.67	2.04	2.33	2.61	2.87	3.11	3.32	3.47	3.33
		3200	(2)4.50	(2)114	.51	.25	.55	2.21	2.44	2.63	2.82	2.96	3.60	3.10	2.67
4000	(2)8.25	(2)210	.45	.14	.47	1.86	2.14	2.40	2.65	2.88	3.08	3.23	3.12		
Copper	Spectra Series II	225	0.750	19	5.10	3.75	6.33	1.99	2.13	2.26	2.36	2.43	2.47	2.43	1.99
		400	0.750	19	5.58	3.75	6.72	1.82	1.96	2.09	2.20	2.28	2.33	2.31	1.93
		600	1.125	29	3.86	3.12	4.96	2.15	2.29	2.41	2.50	2.56	2.58	2.51	2.01
	Spectra Series	225	1.625	41	2.33	1.28	2.66	.75	.82	.89	.94	.99	1.03	1.03	.91
		400	1.625	41	2.38	1.28	2.70	1.34	1.47	1.59	1.70	1.79	1.85	1.87	1.65
		600	1.625	41	2.48	1.28	2.79	2.04	2.25	2.44	2.61	2.75	2.86	2.90	2.58
		800	1.625	41	2.62	1.28	2.92	2.78	3.08	3.35	3.60	3.81	3.97	4.04	3.63
		1000	2.25	57	1.90	.98	2.14	2.61	2.87	3.12	3.33	3.52	3.65	3.70	3.29
		1200	2.875	73	1.49	.79	1.69	2.50	2.74	2.97	3.17	3.34	3.46	3.50	3.10
		1350	3.375	86	1.27	.68	1.44	2.41	2.65	2.86	3.05	3.21	3.33	3.37	2.97
		1600	4.25	108	1.00	.55	1.14	2.29	2.51	2.71	2.88	3.03	3.13	3.16	2.77
		2000	5.75	146	.73	.41	.84	2.11	2.31	2.49	2.65	2.78	2.88	2.90	2.53
		2500	7.50	191	.57	.32	.65	2.06	2.26	2.43	2.59	2.72	2.81	2.83	2.47
		3000	(2)4.00	(2)102	.53	.29	.58	2.26	2.48	2.68	2.86	3.00	3.11	3.14	2.73
		3200	(2)4.50	(2)114	.51	.25	.55	2.21	2.44	2.63	2.82	2.96	3.60	3.10	2.67
4000	(2)5.75	(2)146	.37	.21	.42	2.16	2.36	2.54	2.70	2.83	2.92	2.94	2.56		
5000	(2)7.50	(2)191	.28	.16	.32	2.05	2.24	2.41	2.56	2.69	2.77	2.79	2.42		

① For plug-in distributed loads divide by 2

$$\text{Actual voltage drop} = V_d \text{ (from Table)} \times \frac{\text{actual load}}{\text{rated load}} \times \frac{\text{actual distance (ft)}}{100 \text{ feet}}$$



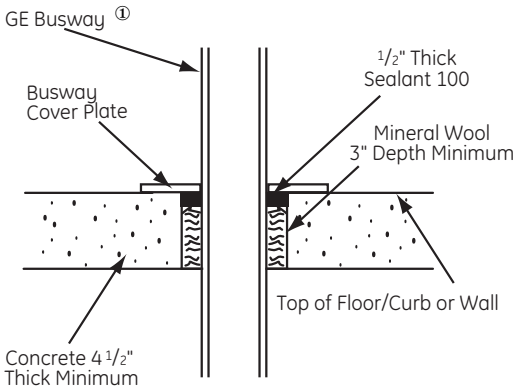
Physical Data

UL firestop system

UL Listed through-penetration firestop system is available for use with GE busway systems. The system is listed in the UL Fire Resistance Directory under XHEZ, System C-AJ-6003 with F rating = 3 hours and T rating = 1/2 hour for aluminum bars and T rating = 0 hours for copper bars.

The contractor installs a mineral wool batt (4 PCF Nominal) as shown below, on-site during the busway installation process. For riser applications, the system is used in combination with a standard GE spring hanger and floor flange. For horizontal applications, the system is used in combination with two wall flanges (one per side). See publication DEH-40087 for installation instructions.

Fig. 9.1



Note: Check with local NTL codes for curb required in riser applications.

① Spectra Series II busway requires feeder.

Table 9.1
Cubic Inches Required per Floor and Wall

Amperage	Sealant 100 Floor		Sealant 100 Wall	
	Al	Cu	Al	Cu
225-600	17	17	34	34
800	21	17	42	34
1000	22	18	44	42
1200	23	20	46	44
1350	27	22	54	46
1600	28	23	56	54
2000	33	27	66	56
2500	46	33	92	66
3000	53	44	106	92
3200	60	46	114	92
4000	66	53	132	106
5000	-	66	-	132

Sealant 100 standard tube equals 19 in³

This information is provided as a guideline for typical fire-stop systems. If you have an annulus (or opening) greater than 1 inch beyond the busway enclosure, you will need to determine the proper amount of fire-stop material based on Fig. 9.1. Quantities are based on application of recommended amount of material; more may be required if over-application occurs.



Spectra Series™ busway seismic certification facts

General

The complete standard commercial offering of Spectra Series busway is certified to IBC-2006 and IEEE 693-2005, UBC Zone 4 seismic conditions.

Table 10.1

Maximum Acceptable Parameters	Vertical Riser Configuration	Horizontal Configuration
Acceptable Orientations	Edgewise & Flatwise	Edgewise & Flatwise
Maximum Ratings	5000A Max Copper / 4000A Max Aluminum	5000A Max Copper / 4000A Max Aluminum
Maximum Voltage	600 V Max	600 V Max
Service	3- & 4-Wire	3- & 4-Wire
Distribution	Plug-In & Feeder	Plug-In & Feeder
Hangers	Standard Floor Flange Kit with Seismic Spring Hanger Assembly	Standard and Seismic Hanger System using Trapeze Hangers & Clips
Maximum Hanger Spacing	16 feet (See Table 10.2)	10 feet
Full Threaded Drop Rod	Standard ½" Rod	Standard ½" Rod
Drop Rod Connection ①	Not Applicable	Must be BOLTED through Ceiling/Floor using standard hardware①
Distribution Equipment Connection (Pbd., Swbd, Swgr, MCC, etc.)	Standard Flanged-End Stub – Special Hardware & connections NOT Required	Standard Flanged-End Stub – Special Hardware & connections NOT Required.
Bus Plugs	All Types Acceptable	All Types Acceptable
Fittings	All Types Acceptable	All Types Acceptable
Cable Tap Boxes	All Types Acceptable	All Types Acceptable
End Boxes	All Types Acceptable	All Types Acceptable
Acceptable Applications & Constructions	Indoor, Drip-Proof & Outdoor	Indoor, Drip-Proof & Outdoor
Proximity To Walls	Standard ①	Standard ①

① Drop rod must be bolted through ceiling/floor and secured on both sides with standard washers and nuts.

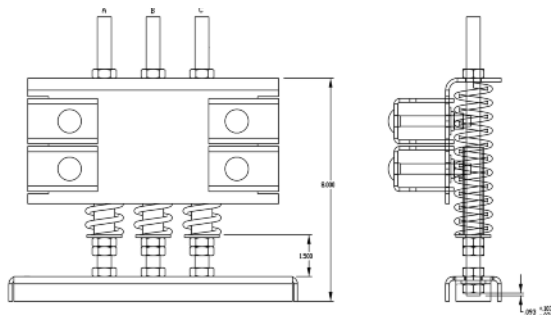
Table 10.2
Vertical Hanger Spacing

Max. Hanger Spacing	IBC-2006	IEEE-693-2005
12 feet	Ss=250%g, SDs=1.67g	High x 2.2
16 feet	Ss=200%g, SDs=1.33g	High x 1.7

Summary

These parameters for seismic conditions are identical to the complete standard commercial offering of Spectra Series busway. **Therefore, Spectra Series busway can be used in applications in above seismic conditions without restrictions, special bracing or connections except when seismic spring hangers are required (see hangers section).** Plus, Spectra Series busway can connect to equipment (panelboards, switchboards, motor control centers, switchgear, etc.) using standard flanged end stubs, cable tap boxes, and bus plugs.

Fig. 10.1
Seismic spring riser hanger (Cat. No. SBSR"X"). See page 29 for more details.



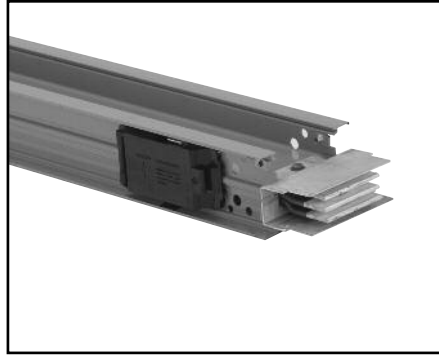
Catalog Number	Group Number	Spring Location	Load on Pair of Hangers (lbs.)
SBSR1	G723	B	0-600
SBSR2	G724	A & C	600-1200
SBSR3	G725	A, B & C	1200-1800



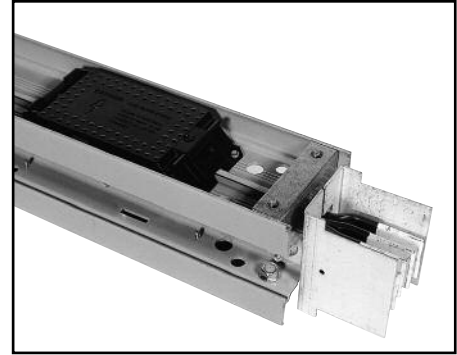
Physical Data

Straight lengths: dimensions and weights

inches
millimeters



Spectra Series II busway



Spectra Series plug-in busway

Fig. 11.1
One bar per phase

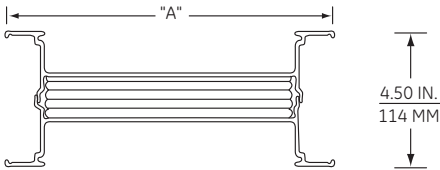


Fig. 11.2
Two bars per phase

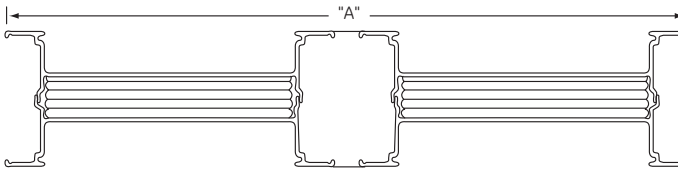


Fig. 11.3
One bar per phase
plug-in and feeder

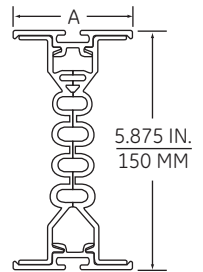


Table 11.1
Plug-in and Feeder, all bus UL Listed @600 Volts

	AC Ampere Rating	Fig. No.	Standard Bar				+1 Bar				DC Ampere Rating	Approximate Weight lbs./ft.		
			"A" Width		Bar Sizes Width x Thickness		"A" Width		Bar Size			3-Wire	4 Wire	
			Inches	MM	Inches	MM	Inches	MM	Inches	MM				
Aluminum	Spectra Series II	225	11.3	3.00	76	.75 x .25	19 x 6	-	-	-	-	225	5	5
		400	11.3	3.38	86	1.13 x .25	29 x 6	-	-	-	-	600	6	6
		600	11.3	4.00	102	1.75 x .25	44 x 6	-	-	-	-	800	7	8
	Spectra Series	225	11.1	4.38	111	1.63 x.25	41 x 6	4.38	111	1.63	41	600	5	6
		400	11.1	4.38	111	1.63 x.25	41 x 6	4.38	111	1.63	41	—	5	6
		600	11.1	4.38	111	1.63 x.25	41 x 6	5.00	127	2.25	57	800/1000	5	6
		800	11.1	5.63	143	2.88 x.25	73 x 6	6.13	156	3.38	86	1350	6	7
		1000	11.1	6.13	156	3.38 x.25	86 x 6	7.00	178	4.25	108	1600	7	8
		1200	11.1	7.00	178	4.25 x.25	108 x 6	7.25	184	4.50	114	—	8	9
		1350	11.1	8.50	216	5.75 x.25	146 x 6	9.25	235	6.50	165	2500	9	10
		1600	11.1	9.25	235	6.50 x.25	165 x 6	11.00	279	8.25	210	—	10	12
		2000	11.1	11.00	279	8.25 x.25	210 x 6	15.00	381	(2)4.25	(2)108	3000	12	15
		2500	11.2	15.50	394	(2)4.50 x.25	(2)114 x 6	18.00	457	(2)5.75	(2)146	4000	17	20
		3000	11.2	18.00	457	(2)5.75 x.25	(2)146 x 6	19.50	495	(2)6.50	(2)165	—	19	23
		3200	11.2	19.5	495	(2)6.50 x.25	(2)165 x 6	-	-	-	-	5200	21	24
		4000	11.2	23.00	584	(2)8.25 x.25	(2)210 x 6	-	-	-	-	6000	25	30
Copper	Spectra Series II	225	11.3	3.00	76	.75 x .25	225	-	-	-	-	225	7	7
		400	11.3	3.00	76	.75 x .25	600	-	-	-	-	600	7	7
		600	11.3	3.38	86	1.13 x .25	800	-	-	-	-	800	8	9
	Spectra Series	225	11.1	4.38	111	1.63 x.25	41 x 6	4.38	111	1.63	41	800	8	9
		400	11.1	4.38	111	1.63 x.25	41 x 6	4.38	111	1.63	41	—	8	9
		600	11.1	4.38	111	1.63 x.25	41 x 6	4.38	111	1.63	41	—	8	9
		800	11.1	4.38	111	1.63 x.25	41 x 6	5.00	127	2.25	57	1000/1200	8	9
		1000	11.1	5.00	127	2.25 x.25	57 x 6	5.63	143	2.88	73	1350/1600	10	12
		1200	11.1	5.63	143	2 7/8 x.25	73 x 6	6.13	156	3.38	86	—	12	15
		1350	11.1	6.13	156	3.38 x.25	86 x 6	7.00	178	4.25	108	2000	14	17
		1600	11.1	7.00	178	4.25 x.25	108 x 6	7.25	184	4.50	114	2500	16	20
		2000	11.1	8.50	216	5.75 x.25	146 x 6	9.25	235	6.50	165	3000	21	26
		2500	11.1	10.25	260	7.50 x.25	191 x 6	11.00	279	8.25	210	4000	26	33
		3000	11.2	14.50	368	(2)4.00 x.25	(2)102 x 6	15.00	381	4.25	108	5000	32	40
		3200	11.2	15.50	394	(2)4.50 x.25	(2)114 x 6	-	-	-	-	5200	34	43
		4000	11.2	18.00	457	(2)5.75 x.25	(2)146 x 6	19.50	495	(2)6.50	(2)165	6000	42	52
		5000	11.2	21.50	546	(2)7.50 x.25	(2)191 x 6	23.00	584	(2)8.25	(2)210	8000	52	66



Spectra Series™ Busway

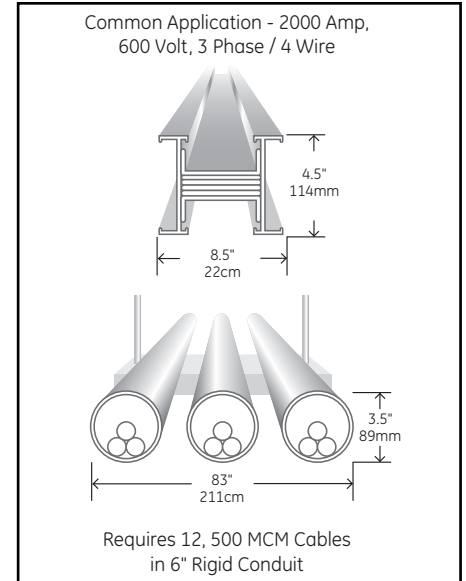
Comparison to wire and conduit

Estimates based on material costs alone often exclude the substantial cost savings and ease of installation available with the lighter, more compact Spectra Series busway. Labor savings can be significant, often resulting in lower total installed cost and the ability to free up time to complete more jobs.

A **Labor Estimating Manual**, which uses NECA labor units, is available to assist in estimating and comparing the amount of labor required to install busway and wire and conduit. This manual, along with the "Total Installed Cost Worksheet" in the back of the manual, is a valuable, simple tool used to estimate and compare the total cost for busway and wire and conduit. See General Electric publication number GEZ-7737. Your local GE Account Manager can also assist you. Layout and measurement support also are available through your GE Account Manager.

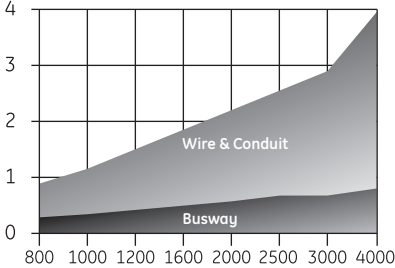
Benefits of busway over wire and conduit

- Lower installed cost
- Smaller size, lighter weight
- Better efficiency
- No cutters, benders, oils, jellies, grease, scrap or cable reels
- Future expansion flexibility
- Higher short-circuit ratings
- Lower voltage drop
- Higher integrity and reliability



Spectra Series busway requires less space than wire and conduit. Layout and measurement support are available. Contact your local GE Account Manager for more information.

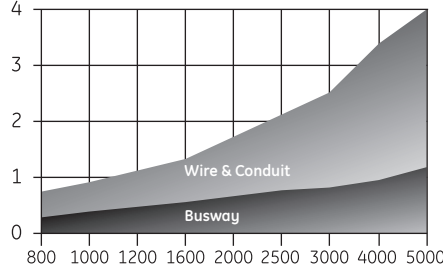
Fig. 12.1
Installation Labor Costs
Labor Hrs / ft.



Aluminum Conductor

Spectra Series Busway plug-in labor measurements are the same as feeder labor measurements

Labor Hrs / ft.



Copper Conductor

Table 12.1
Compact Size

Amperes	Width	
	AL	CU
225-600	4.375	4.375
800	5.625	4.375
1000	6.125	5
1200	7	5.625
1350	8.5	6.125
1600	9.25	7
2000	11	8.5
2500	15.5	10.25
3000	18	14.5
3200	19.5	15.5
4000	23	18
5000	-	21.5

Dimensions

Representative in inches for aluminum and copper housings. All depths are 4.5".

Table 12.2
Low Weight

Amperes	AL3W	4W	CU3W	4W
225-600	4	5	6	7
800	6	7	8	9
1000	7	8	10	12
1200	8	9	12	15
1350	9	10	14	17
1600	10	12	16	20
2000	12	15	21	26
2500	17	20	29	37
3000	19	23	32	40
3200	21	24	34	43
4000	25	30	42	52
5000	-	-	58	74

Pounds / 1 Foot

Representative for aluminum and copper housings with 3 wire and 4 wire applications.



Physical Data

Spectra Series busway provides optimum performance in the most demanding applications. Through superior design and applied materials technology, it assures uptime and reliability, even in severe-duty weather environments.

Weather protection: features and benefits

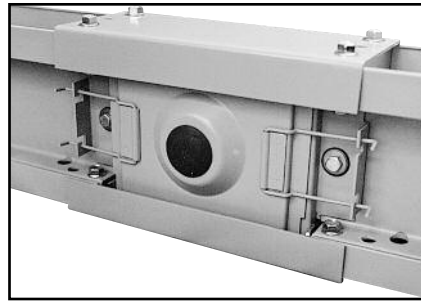
- Industry Exclusive WEATHERSHIELD™ Epoxy Joint Insulators designed for long life. Joint Bolt access via easily removable, UL listed/cUL certified Raintight Santoprene Plugs.
- Extra drainage channels through die cast housing spacers help eliminate standing water near joints.
- Gasketing materials rated for extreme temperatures, -40 to 250 degrees F.
- Internal sealants rated for use in extreme temperature environments of -40 to 200 degrees F.
- All Gaskets and Sealants tested to verify superior UV resistance and excellent stability when subjected to long term thermal aging.

Construction options

Table 13.1

Construction Type	IEC Degree of Protection	Joint Insulator	
Indoor (NEMA 1)	Feeder, Plug-in, Riser	IP-40	Standard
Drip-proof①	Feeder, Plug-in, Riser	IP-43	Standard
Splash-proof①	Feeder, Plug-in, Riser	IP-54	Weathershield™
Outdoor (NEMA 3R)①	Feeder (Only)	IP-65/66	Weathershield™

① Excludes (2) stack flatwise elbow



Innovative joint shield design provided with drip-proof, splash-proof, and outdoor bus.

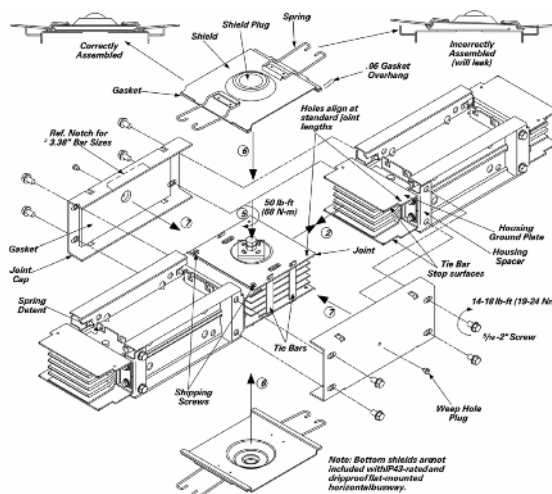
The materials and processes used in these construction options are the result of an intensive Design for Six Sigma (DFSS) design and testing process. These products combine high reliability with new features that reduce assembly time by more than 50%. The joint shield, as shown in the photo below, uses an integral spring latch clamping system. This system provides optimum gasket compression at all joint connections, and eliminates the need for additional joint cover hardware.

The Splash-proof and Outdoor designs feature an industry-exclusive 100% epoxy insulation system throughout the bus and joints. This system includes GE Bluecoat™ epoxy on the bus bars and WEATHERSHIELD™ insulators in the joints.



Complete outdoor run of Spectra Series busway.

Fig. 13.1
Joint shield



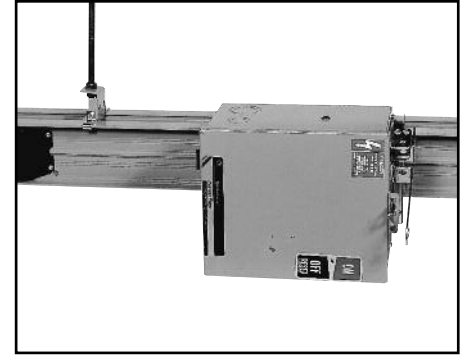
Spectra Series™ Busway

Straight lengths: plug-in and feeder

Spectra Series busway is available in ratings from 225-5000 amps in both feeder and plug-in using common joint and housing parts (excluding Spectra Series II).

Plug-in lengths are available in 2-, 4-, 6-, 8-, and 10-foot lengths, and feeder lengths are also available in 2- to 10-foot lengths in ½-inch increments. The ± ½-inch (13 mm) adjustable, removable joint is attached to one end of each section (AKA “joint-end”).

Plug-in busway has up to 10 unobstructed, usable plug outlets, standard as shown (trapeze hanger positions may obstruct some openings). Vertical riser plug-in busway is also available with plug outlet openings on one side (when the other side is inaccessible) for even greater value. Plug outlet covers are molded of tough, impact and chemical resistant polycarbonate thermoplastic.



Spectra Series plug-in bus with bus plug

Plug-in flatwise mounted

Unless otherwise specified, horizontal runs of plug-in busway will be furnished with the phase, Ø side label on the bottom of the busbar stack so that plug On/Off position pointer, and labels will be visible from the floor. Operating handles can be installed on the end walls (for hook stick access). Additionally, vertical risers of plug-in busway will be furnished with the phase Ø side label on the right so that the line-side of the plug will be up, and operating handle will be on the right side.

inches
millimeters

Fig. 14.1
Plug outlet locations

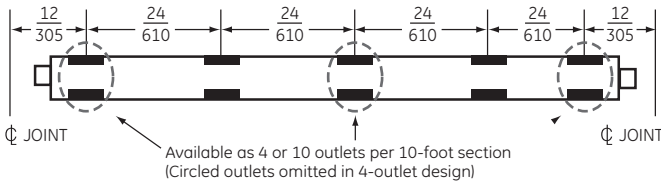
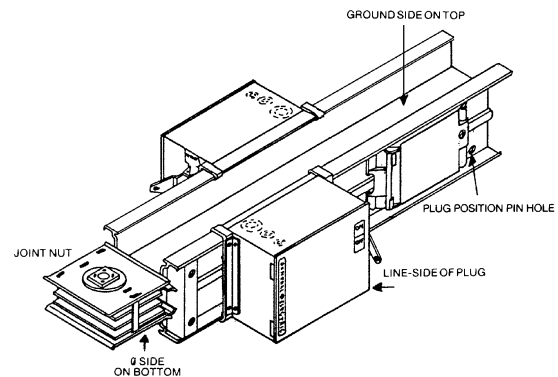


Fig. 14.2
Typical plug mounting



Physical Data

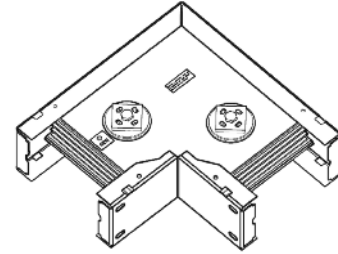
Fittings

Spectra Series busway has a complete family of fittings to meet virtually all layout requirements using the compact minimum sizes shown. Special turns such as flat angles greater than 90° and crosses are also available.

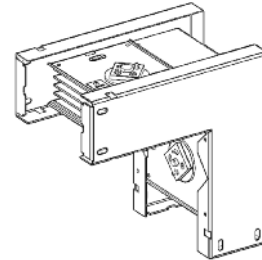
Nomenclature for completely defining the turn is defined by looking into the joint end with phase Ø side facing down on the busway as shown in Fig. 15.1.

Each piece of busway is labeled to maintain proper phasing. All turn dimensions are defined from the centerline of the joint end to the centerline of the busways as "X", "Y", and "Z" (where applicable) leg lengths. Tables 16.1 - 16.4 Dimensions listed are standard. Variable leg lengths are available in 1/8" increments (except joint elbows). The total footage of any one fitting cannot exceed 10 feet in length.

Note: Offsets and combination elbows are typically used only when standard elbows will not fit.



Flatwise joint elbow
Indoor only (2) stack



Edgewise joint elbow

Fig. 15.1

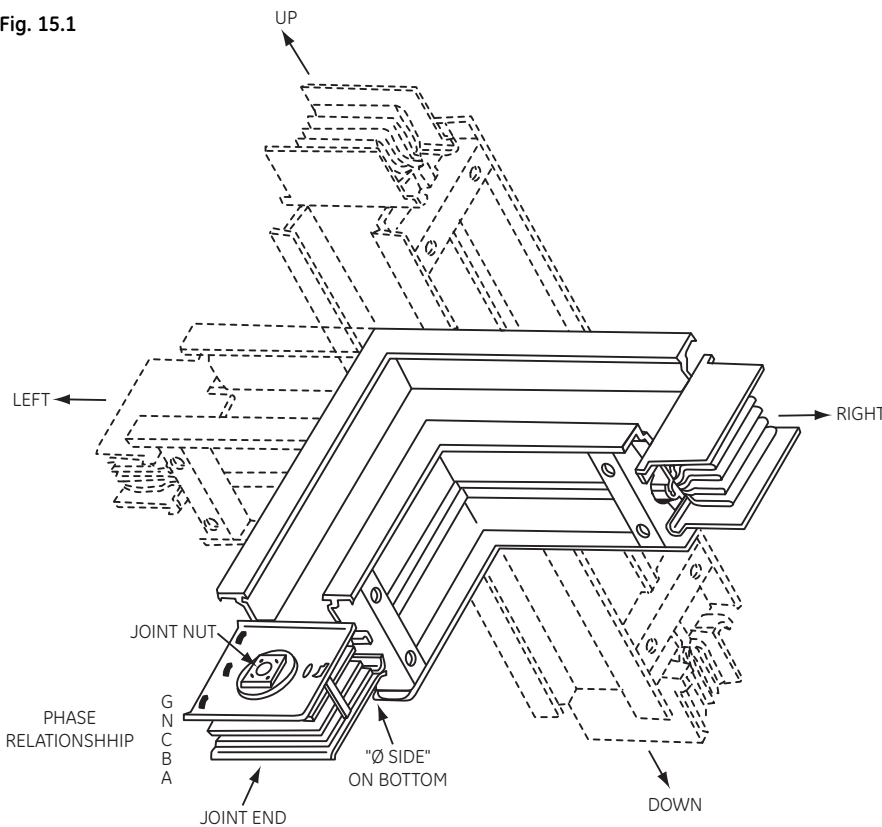


Table 15.1

Bars per Phase	Bar Width (inches)	Center to Center Distance (inches)		
		Flatwise Elbows		Edgewise Elbows
		Indoor	Outdoor	Typical Indoor & Outdoor
1	1.625	3	4	6
	1.625	3	4	6
	2.25	3	4	6
	2.875	3	4	6
	3.375	4	4	6
	4.25	4	4	6
	4.5	4	4	6
	5.75	5	5	6
	6.5	5	5	6
2	7.5	5	6	6
	8.25	5	6	6
	4	8	N/A	6
	4.25	8	N/A	6
	4.5	8	N/A	6
	5.75	10	N/A	6
	6.5	10	N/A	6
	7.5	12	N/A	6
	8.25	12	N/A	6



Spectra Series™ Busway

For use in applications where joint elbows do not apply, e.g., variable lengths, drip-proof, splash-proof and outdoor.

Table 16.1
Flat Elbows

	Amps	Standard Dimensions				
		X Inches	X MM	Y Inches	Y MM	Z
Aluminum	225-1350	12	305	12	305	—
	1600-3200	18	457	18	457	—
	4000	24	610	24	610	—
Copper	225-2000	12	305	12	305	—
	2500-4000	18	457	18	457	—
	5000	24	610	24	610	—

Table 16.2
Flat Tees

	Amps	Standard Dimensions					
		X Inches	X MM	Y Inches	Y MM	Z Inches	Z MM
Aluminum	225-1200	12	305	12	305	12	305
	1350-3200	18	457	18	457	18	457
	4000	24	610	24	610	24	610
Copper	225-1600	12	305	12	305	12	305
	2000-4000	18	457	18	457	18	457
	5000	24	610	24	610	24	610

Table 16.3
Flat Offsets

	Amps	Standard Dimensions					
		X Inches	X MM	Y Inches	Y MM	Z Inches	Z MM
Aluminum	225-1350	12	305	5	127	12	305
	2000-3200	18	457	5	127	18	457
	4000	24	610	9	203	24	610
Copper	225-2000	12	305	5	127	12	305
	2500-4000	18	457	5	127	18	457
	5000	24	610	9	229	24	610

Table 16.4
Combination Elbows

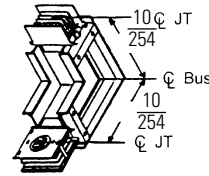
	Amps	Standard Dimensions					
		X Inches	X MM	Y Inches	Y MM	Z Inches	Z MM
Aluminum	225-1350	10	254	8	203	12	305
	1600-2500	10	254	12	305	18	457
	3200-4000	10	254	16	406	24	610
Copper	225-2000	10	254	8	203	12	305
	2500-3200	10	254	12	305	18	457
	4000-5000	10	254	16	406	24	610

Turns

inches
millimeters

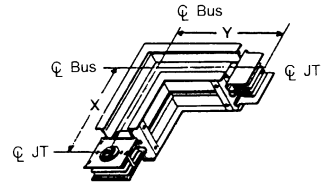
Elbows – Drip proof, splash proof & outdoor only

Up or down elbows (Edgewise)



Up elbow shown

Left or right elbows (Flat)

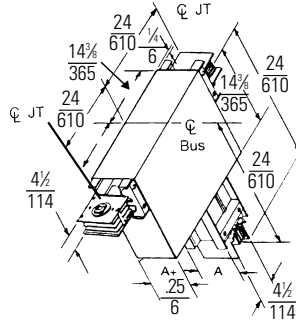


Right elbow shown

Note: For use where joint elbows do not apply.

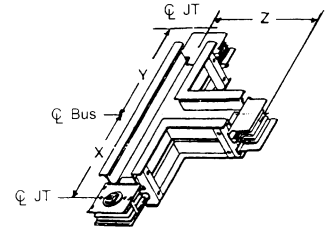
Tees

Up or down tees (Edgewise)



Down tee shown

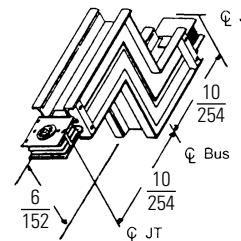
Left or right tees (Flat)



Right tee shown

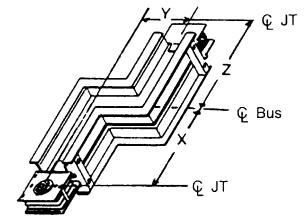
Offsets

Up or down offsets (Edgewise)



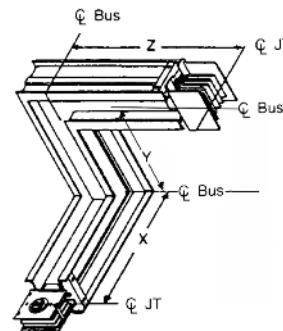
Down offset shown

Left or right offsets (Flat)



Right offset shown

Combination Elbow

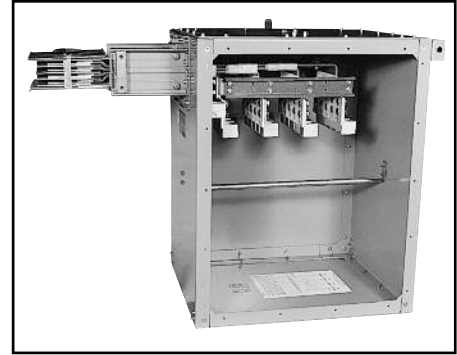


Physical Data

Cable Tap Boxes

Spectra Series tap boxes are used where a run of busway is fed by cable and conduit. Our corner post design permits removal of up to three side walls for cable access/entrance and for greater flexibility and installation ease. Lugs are provided as shown in Table 17.1.

Universal lug terminal plates and 100% ground lugs are available to accept almost all NEMA mechanical and compression lugs (max. width 1 7/8"/48mm).



End cable tap box (with side removed)

IMPORTANT: Certain local/city code requirements can affect the dimensions, number of lugs furnished, lug position, etc. of fittings. In these situations, refer to factory.

Table 17.1

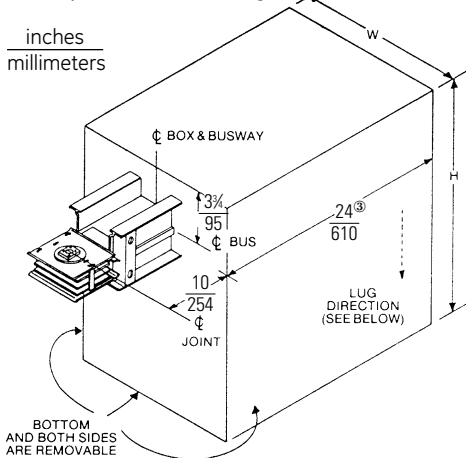
Number of Bars Per Phase	Amp	Dimensions, Cable Bending Space and Lug Data								"C" Cable Bend Space		Number of #2-600 MCM Lugs Per Phase ^①
		Aluminum				Copper						
		W		H ^②		W		H ^②		Inches	MM	
Inches	MM	Inches	MM	Inches	MM	Inches	MM	Inches	MM			
1	225	17	432	26	660	17	432	26	660	15	381	1
	400	17	432	26	660	17	432	26	660	15	381	2
	600	17	432	26	660	17	432	26	660	15	381	2
	800	17	432	26	660	17	432	26	660	15	381	3
	1000	17	432	26	660	17	432	26	660	15	381	3
	1200	20	508	29	737	20	508	29	737	18	457	4
	1350	20	508	29	737	20	508	29	737	18	457	4
	1600	20	508	29	737	20	508	29	737	18	457	5
2000	26	660	29	737	26	660	29	737	18	457	6	
2500	-	-	-	-	26	660	29	737	18	457	8	
2	2500	26	660	29	737	-	-	-	-	18	457	8
	3000	33	838	34	864	33	838	34	864	23	584	9
	3200	33	838	34	864	33	838	34	864	23	584	12
	4000	33	838	34	864	33	838	34	864	23	584	12
	5000	-	-	-	-	39	991	34	864	23	584	15

^① Mechanical type (CU-AL wire) lugs standard; crimp type optional. One ground lug standard through 3000-Amp CU.

Two ground lugs standard for 4000-Amp AL, 5000-Amp CU. Optional one ground lug per phase lug.

^② Box size may change when using some compression type lugs. Check with factory.

Fig. 17.1 End Tap Box: Feeder or Plug-In

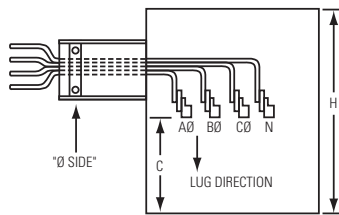


^③ 24 dimension changes to 28 for 5000-Amp or if optional one ground lug per phase lug is required.

610 711

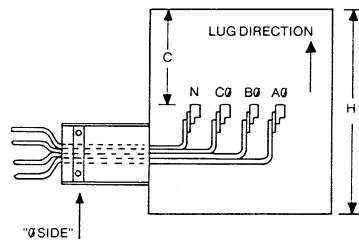
Standard stub length is 8", except for 5000A, which is 10".

Fig. 17.2 Standard Box Down Position, Side View



Note: Smaller special purpose end cable tap boxes are available. Contact the factory for details.

Fig. 17.3 Inverted Box Up Position, Side View



Alternate Cable Tap Boxes

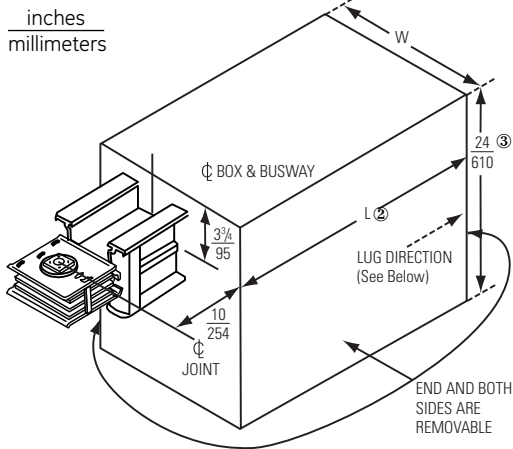
Table 18.1

Number of Bars Per Phase	Amp	Dimensions, Cable Bending Space and Lug Data								"C" Cable Bend Space		Number of #2-600 MCM Lugs Per Phase ^①
		Aluminum				Copper						
		W		L ^②		W		L ^②		Inches	MM	
Inches	MM	Inches	MM	Inches	MM	Inches	MM	Inches	MM			
1	225	17	432	26	660	17	432	26	660	15	381	1
	400	17	432	26	660	17	432	26	660	15	381	2
	600	17	432	26	660	17	432	26	660	15	381	2
	800	17	432	26	660	17	432	26	660	15	381	3
	1000	17	432	26	660	17	432	26	660	15	381	3
	1200	20	508	29	737	20	508	29	737	18	457	4
	1350	20	508	29	737	20	508	29	737	18	457	4
	1600	20	508	29	737	20	508	29	737	18	457	5
	2000	26	660	29	737	26	660	29	737	18	457	6
2500	-	-	-	-	26	660	29	737	18	457	8	
2	2500	26	660	29	737	-	-	-	-	18	457	8
	3000	33	838	34	864	33	838	34	864	23	584	9
	3200	33	838	34	864	33	838	34	864	23	584	12
	4000	33	838	34	864	33	838	34	864	23	584	12
	5000	-	-	-	-	39	991	34	864	23	584	15

① Mechanical type (CU-AL wire) lugs standard; crimp type optional. One ground lug standard through 3000-Amp CU. Two ground lugs standard for 4000-Amp AL, 5000-Amp CU. Optional one ground lug per phase lug.

② Box size may change when using some compression type lugs. Check with factory.

Fig. 18.1 Alternate End Tap Box: Feeder or Plug-In



Note: Smaller special purpose end cable tap boxes are available. Contact the factory for details.

③ 24 dimension changes to 28 for 5000-Amp
610 711
or if optional one ground lug per phase lug is required.

Fig. 18.2 Standard Box Down Position, Side View

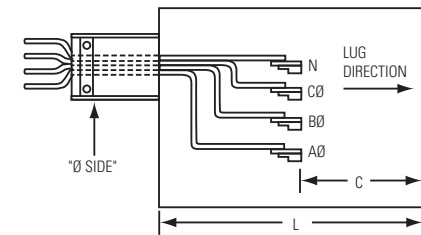
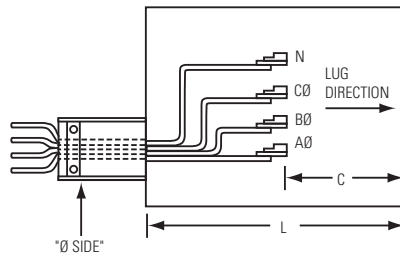


Fig. 18.3 Inverted Box Up Position, Side View



Standard stub length is 8", except for 5000A, which is 10".



Physical Data

Center Cable Tap Boxes

Table 19.1

Number of Bars Per Phase	Amp	Dimensions, Cable Bending Space and Lug Data												Cable Bend Space		Number of #2-600 MCM Lugs Per Phase ^①
		Aluminum						Copper								
		W ^②		E		L		W ^②		E		L		Inches	MM	
Inches	MM	Inches	MM	Inches	MM	Inches	MM	Inches	MM	Inches	MM	Inches	MM			
1	225	24	610	4 3/8	111	20	508	24	610	4 3/8	111	20	508	15	381	1
	400	24	610	4 3/8	111	20	508	24	610	4 3/8	111	20	508	15	381	2
	600	24	610	4 3/8	111	20	508	24	610	4 3/8	111	20	508	15	381	2
	800	24	610	4 3/8	111	20	508	24	610	4 3/8	111	20	508	15	381	3
	1000	24	610	4 3/8	111	20	508	24	610	4 3/8	111	20	508	15	381	3
	1200	30	762	6	152	28	711	30	762	6	152	28	711	18	457	4
	1350	30	762	6	152	28	711	30	762	6	152	28	711	18	457	4
	1600	30	762	6	152	28	711	30	762	6	152	28	711	18	457	5
	2000	36	914	9	229	28	711	36	914	9	229	28	711	18	457	6
2500	—	—	—	—	—	—	—	36	914	9	229	32	813	18	457	8
2	2500	36	914	9	229	32	813	—	—	—	—	—	18	457	8	
	3000	48	1219	12 3/4	324	39	991	48	1219	12 3/4	324	39	991	23	584	9
	3200	48	1219	12 3/4	324	39	991	48	1219	12 3/4	324	39	991	23	584	10
	4000	48	1219	12 3/4	324	39	991	48	1219	12 3/4	324	39	991	23	584	12
	5000	—	—	—	—	—	—	48	1219	12 3/4	324	46	1168	23	584	15

2000 Amp (Max) Center Branch Tap Boxes

1	2500	—	—	—	—	—	—	36	914	9	229	28	711	18	457	6
2	2500	36	914	9	229	28	711	—	—	—	—	—	18	457	6	
	3000	43	1092	12 3/4	324	28	711	43	1092	12 3/4	324	28	711	18	457	6
	3200	43	1092	12 3/4	324	28	711	43	1092	12 3/4	324	28	711	18	457	10
	4000	43	1092	12 3/4	324	28	711	43	1092	12 3/4	324	28	711	18	457	6
	5000	—	—	—	—	—	—	43	1092	12 3/4	324	28	711	18	457	6

① Mechanical type (CU-AL wire) lugs standard; crimp type optional. One ground lug standard through 3000-Amp CU. Two ground lugs standard for 4000-Amp AL, 5000-Amp CU. **Optional one ground lug per phase lug.**

② Box size may change when using some compression type lugs. Check with factory.

Fig. 19.1
Center Tap Box: Feeder or Plug-In

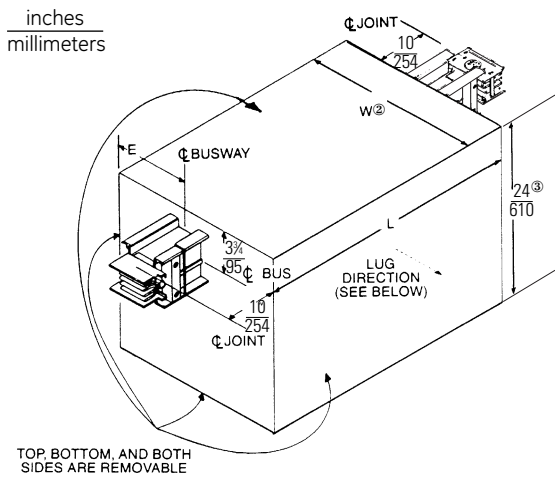


Fig. 19.2
Inverted Box Up Position, Side View

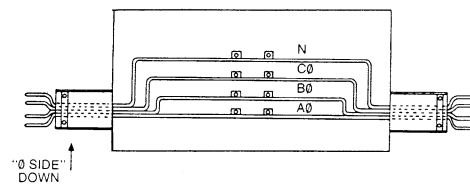
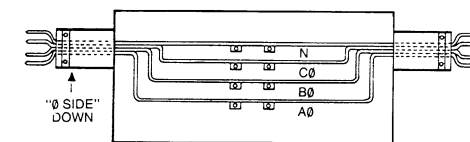


Fig. 19.3
Standard Box Down Position, Side View



③ 24 dimension changes to 28 for 5000-Amp or if optional one ground lug per phase lug is required.
610 711

Standard stub length is 8", except for 5000A, which is 10".



Transformer Taps

Table 20.1
Dimensions for Three Phase End Tap

Number of Stacks	Amp	Dimensions and Lug Data				Number of #2-600 MCM Lugs Per Phase ^①
		Aluminum		Copper		
		W ^②		W ^②		
Inches	MM	Inches	MM			
1	600	17	432	17	432	2
	800	17	432	17	432	2
	1000	17	432	17	432	2
	1200	20	508	20	508	3
	1350	20	508	20	508	3
	1600	20	508	20	508	3
	2000	26	660	26	660	4
2500	-	-	26	660	5	
2	2500	26	660	-	-	-
	3000	33	838	34	864	6
	3200	33	838	34	864	10
	4000	33	838	34	864	8
	5000	-	-	39	991	10

① Mechanical type (CU-AL wire) lugs standard; crimp type optional. One ground lug standard through 3000-Amp CU. Two ground lugs standard for 4000-Amp AL, 5000-Amp CU. Optional one ground lug per phase lug.

Table 20.2
Dimensions for Single Phase End Tap

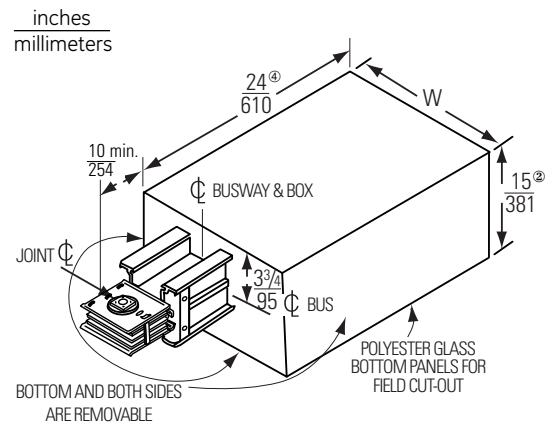
Number of Stacks	Amp	Dimensions and Lug Data				Number of #2-600 MCM Lugs Per Phase ^③
		Aluminum		Copper		
		W ^②		W ^②		
Inches	MM	Inches	MM			
1	1000	16	406	-	-	2
	1200	16	406	16	406	3
	1350	20	508	16	406	3
	1600	20	508	16	406	3
	2000	20	508	20	508	4
	2500	-	-	20	508	5
2	2500	24	610	-	-	5
	3000	32	813	24	609	6
	3200	32	813	24	609	10
	4000	32	813	32	813	8
	5000	-	-	32	813	10

② Box size may change when using some compression type lugs. Check with factory.

③ Mechanical type (CU-AL wire) lugs standard; crimp type optional. One ground lug standard through 3000-Amp CU. Two ground lugs standard for 4000-Amp AL, 5000-Amp CU. Optional one ground lug per phase lug.

Standard stub length is 8", except for 5000A, which is 10".

Fig. 20.1
Three-Phase End Tap



④ 24 dimension changes to 28 for 5000-Amp 610 711 or if optional one ground lug per phase lug is required.

Fig. 20.2
Single-Phase Transformer Taps

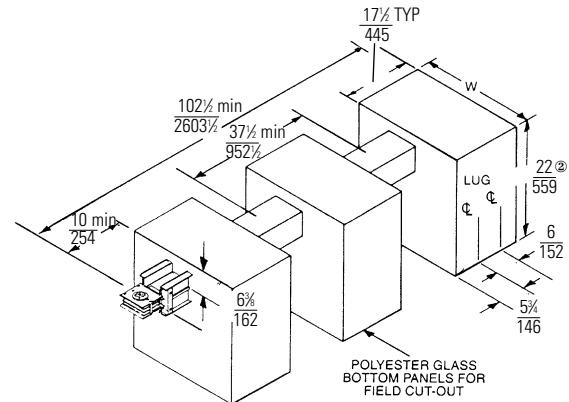
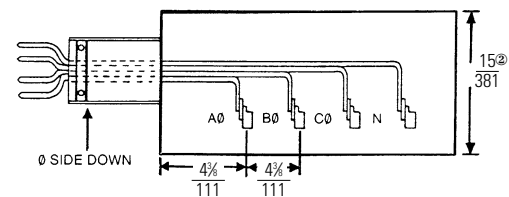


Fig. 20.3
Standard Lug Position



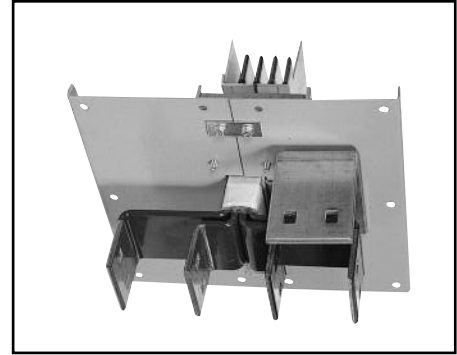
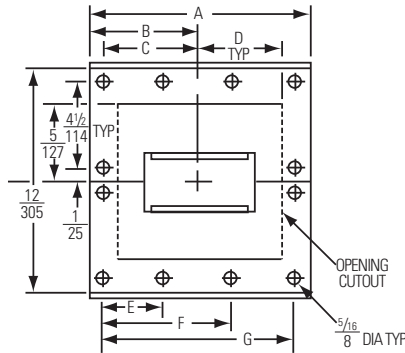
Physical Data

Flanged end stub

Provides a universal stub for field connections (customer connection only).

inches
millimeters

Fig. 21.2
Flanged End without Lugs,
1 Bar per Phase



Flanged end stub

Note: Special OEM stubs are available. Contact the factory for details.

Flanged end without lugs cutout and drilling pattern

Fig. 21.1
Flanged End without Lugs

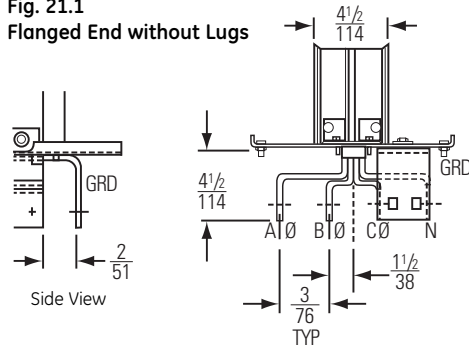
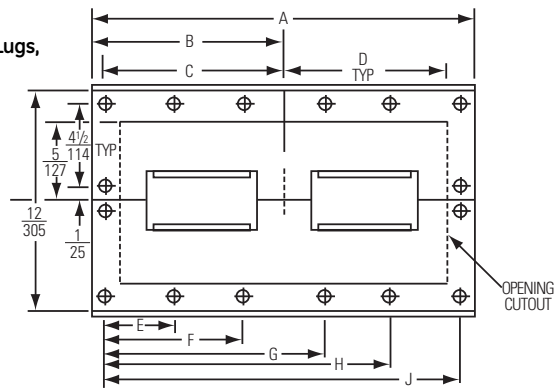


Fig. 21.3
Flanged End without Lugs,
2 Bars per Phase



Bar hole pattern

(1 Stack and 2 Stack are same. All holes are .438 x .562 rect.)
11 14

Fig. 21.4

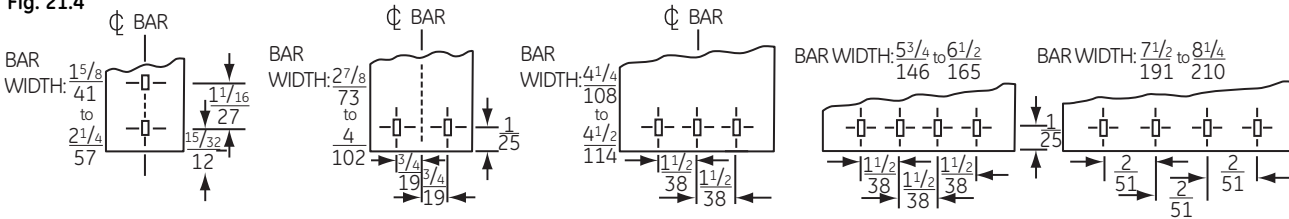


Table 21.1

Flanged End without Lugs

	Amps	Figure	A	B	C	D	E	F	G	H	J
Aluminum	225-1200	21.2	11 1/2	5 3/4	5 3/4	4 3/4	5 3/4	-	10 1/2	-	-
Copper	255-1600		292	146	133	121	133	-	267	-	-
Aluminum	1350-2000	21.2	15 3/4	7 3/8	7 7/8	6 5/8	4 3/4	9 1/2	14 3/4	-	-
Copper	2000-2500		387	194	181	168	121	241	362	-	-
Aluminum	2500	21.3	19 3/4	9 7/8	9 3/8	8 7/8	4 11/16	9 3/8	14 1/16	-	18 3/4
Copper	3200		502	251	238	225	119	238	357	-	476
Aluminum	3000-4000	21.3	27 1/4	13 3/8	13 3/8	12 5/8	5 1/4	10 1/2	15 3/4	21	26 3/4
Copper	4000-5000		692	346	333	321	133	267	400	533	667

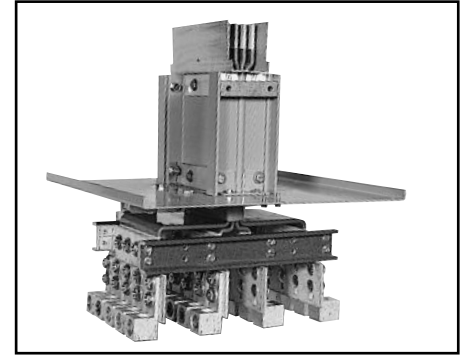


Spectra Series™ Busway

Flanged end with lugs

Lugs are provided as shown in Table 17.1. Universal lug terminal plates are available to accept almost all NEMA and non-NEMA mechanical and compression lugs. (Maximum $1\frac{7}{8}$ inches wide).
48 mm

Standard lugs are #2-600mcm mechanical type (Cu-Al) wire lugs; crimp type is optional. One ground lug is standard through 3000A Cu. Two ground lugs are standard for 4000A Al, 5000A Cu. Optional one ground lug per phase lug.



Flanged end stub with lugs

Flanged end with lugs cutout and drilling pattern

Fig. 22.1
Flanged End with Lugs, 1 Bar per Phase

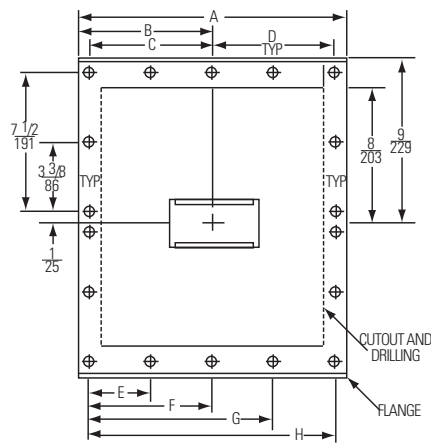


Fig. 22.2
Flanged End with Lugs, 2 Bars per Phase

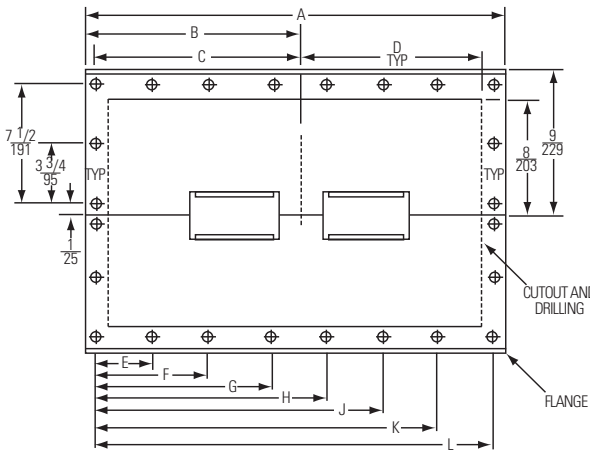


Table 22.1
Flanged End with Lugs

	Amps	Figure	A	B	C	D	E	F	G	H	J	K	L
Aluminum	225-600	22.1	$\frac{14}{356}$	$\frac{7}{178}$	$\frac{6\frac{1}{2}}{165}$	$\frac{6}{152}$	$\frac{4\frac{1}{2}}{114}$	$\frac{8\frac{1}{2}}{216}$	NA	$\frac{13}{330}$	NA	NA	NA
Copper	225-1000												
Aluminum	800-1000	22.1	$\frac{15\frac{1}{8}}{384}$	$\frac{7\frac{9}{16}}{192}$	$\frac{7\frac{1}{16}}{179}$	$\frac{6\frac{9}{16}}{167}$	$\frac{4\frac{11}{16}}{119}$	$\frac{9\frac{7}{16}}{240}$	NA	$\frac{14\frac{1}{8}}{359}$	NA	NA	NA
Copper	1200-1350												
Aluminum	1200	22.1	$\frac{16\frac{1}{4}}{413}$	$\frac{8\frac{3}{8}}{206}$	$\frac{7\frac{5}{8}}{194}$	$\frac{7\frac{1}{8}}{181}$	$\frac{5\frac{1}{8}}{130}$	$\frac{10\frac{1}{8}}{257}$	NA	$\frac{15\frac{1}{4}}{387}$	NA	NA	NA
Copper	1600												
Aluminum	1350-1600	22.1	$\frac{18\frac{1}{4}}{464}$	$\frac{9\frac{1}{8}}{232}$	$\frac{8\frac{5}{8}}{244}$	$\frac{8\frac{1}{8}}{206}$	$\frac{5\frac{3}{4}}{146}$	$\frac{11\frac{1}{2}}{292}$	NA	$\frac{17\frac{1}{4}}{438}$	NA	NA	NA
Copper	2000												
Aluminum	2000	22.1	$\frac{20}{508}$	$\frac{10}{254}$	$\frac{9\frac{1}{2}}{241}$	$\frac{9}{229}$	$\frac{4\frac{3}{4}}{121}$	$\frac{9\frac{1}{2}}{241}$	$\frac{14\frac{1}{2}}{362}$	$\frac{19}{483}$	NA	NA	NA
Copper	2500												
Aluminum	2500	22.2	$\frac{25\frac{1}{2}}{648}$	$\frac{12\frac{3}{4}}{324}$	$\frac{12\frac{1}{4}}{311}$	$\frac{11\frac{3}{4}}{298}$	$\frac{4\frac{7}{8}}{200}$	$\frac{9\frac{3}{4}}{248}$	$\frac{14\frac{3}{4}}{375}$	$\frac{19\frac{5}{8}}{498}$	NA	NA	$\frac{24\frac{1}{2}}{622}$
Copper	3000	22.2	$\frac{24}{610}$	$\frac{12}{305}$	$\frac{11\frac{1}{2}}{292}$	$\frac{11}{279}$	$\frac{5\frac{3}{4}}{146}$	$\frac{11\frac{1}{2}}{292}$	$\frac{17\frac{1}{4}}{438}$	NA			
Aluminum	3000	22.2	$\frac{27}{686}$	$\frac{13\frac{1}{2}}{343}$	$\frac{13}{330}$	$\frac{12\frac{1}{2}}{318}$	$\frac{5\frac{1}{4}}{133}$	$\frac{10\frac{1}{2}}{267}$	$\frac{15\frac{1}{2}}{394}$	$\frac{20\frac{3}{4}}{527}$	NA	NA	$\frac{26}{660}$
Copper	3200												
Aluminum	4000	22.2	$\frac{31\frac{1}{2}}{800}$	$\frac{15\frac{3}{4}}{400}$	$\frac{15\frac{1}{4}}{387}$	$\frac{14\frac{3}{4}}{375}$	$\frac{4\frac{3}{8}}{111}$	$\frac{8\frac{3}{4}}{222}$	$\frac{13\frac{3}{8}}{333}$	$\frac{17\frac{3}{8}}{441}$	$\frac{21\frac{3}{4}}{552}$	$\frac{26\frac{1}{8}}{664}$	$\frac{31}{787}$
Copper	4000												$\frac{26\frac{1}{2}}{673}$
Aluminum	4000	22.2	$\frac{32}{813}$	$\frac{16}{406}$	$\frac{15\frac{1}{2}}{394}$	$\frac{15}{381}$	$\frac{4\frac{1}{2}}{114}$	$\frac{9}{229}$	$\frac{13\frac{1}{2}}{419}$	$\frac{17\frac{1}{2}}{445}$	$\frac{22}{559}$	$\frac{26\frac{1}{2}}{673}$	$\frac{31}{787}$
Copper	5000												$\frac{36}{914}$

Note: For quantity and size of lugs, refer to Cable Tap Box, page 17, Table 17.1.



Physical Data

Switchboard/switchgear stub

Spectra Series offers full factory coordination to other GE equipment as shown. Other entrance combinations are available. Refer to company. Straight and elbow stubs are available with flange to ϕ joint or elbow dimensions per Table 23.1.

Table 23.1
Stubs, Switchboard Ends

	Amps	Minimum Stub Dimensions "A" ①					
		Straight Stubs		Edgewise Elbows		Flat Elbows	
		Inches	MM	Inches	MM	Inches	MM
Aluminum	225-600	8	203	6	152	4	102
	800-1200	8	203	6	152	5	127
	1350	8	203	6	152	6	152
	1600-2000	8	203	6	152	8	203
	2500	8	203	6 <td 152	10	254	
	3000	8	203	6	152	11	279
	3200	8	203	6	152	11	279
	4000	8	203	6	152	13	330
Copper	225-800	8	203	6	152	4	102
	1000-1600	8	203	6	152	5	127
	1600-2000	8	203	6	152	6	152
	2500	8	203	6	152	8	203
	3000	8	203	6	152	10	254
	3200	8	203	6	152	10	254
	4000	8	203	6	152	11	279
	5000	10	254	6	152	14	356

① Add 2 inches to dimensions shown for GE Type AKD-8/10 Switchgear.

Fig. 23.1

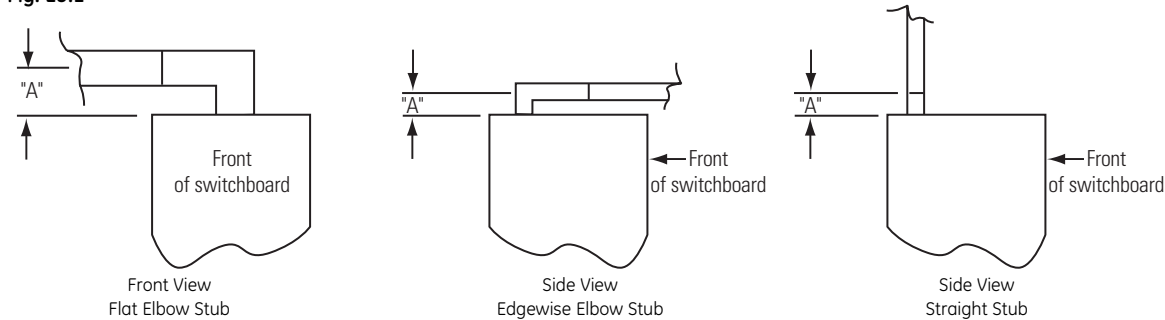
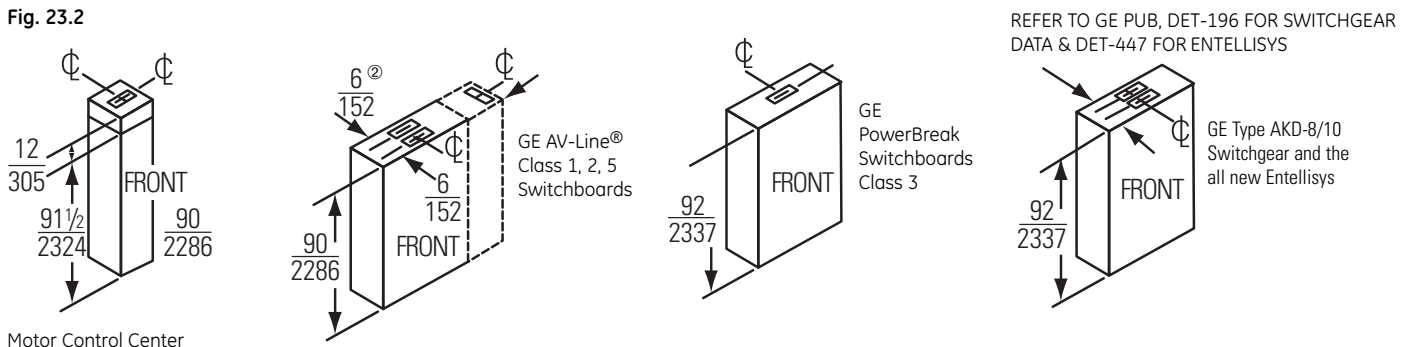


Fig. 23.2



Motor Control Center

② Standard dimension 6" from rear may vary and must be coordinated with switchboard factory.



Spectra Series™ Busway

Spectra Series busway fittings

Dimensions

Power takeoffs (PTO)

Spectra Series Flex-A-Tap™ joints accept bolted power takeoff devices up to 1600 amps for many applications.

The compact size and flexibility resulting from the modular design allow takeoffs to be mounted at any joint, whether feeder or plug-in. See Fig. 24.1.

Standard lugs: #2-600mcm.

Bolt-On Tap	Amp Rating
Fusible-Switches (600A QMW Only)	600
Molded-Case Circuit Breakers (KM & PB Only)	1600A Max
Cable Boxes	1600 Max

Table 24.1
Flex-A-Tap Device

Device	"H"		"W"		"D"	
	IN	MM	IN	MM	IN	MM
Cable Tap Box	54	1372	24	610	15½	394
KM	66	1676	19½ ₂	490	15½	394
QMW 600A	66	1676	19½ ₂	490	15½	394
Power Break II	63	1600	24¾ ₂	617	18	457

Table 24.2
Power Takeoff and Device Dimensions

Rating	Type	"H"		"W"		"D"	
		IN	MM	IN	MM	IN	MM
100A	QMR	17.75	451	9.38	238	6.75	171
200A	QMR	24.38	619	15.50	394	7.25	184
400A	QMR	18	457	18.50	470	17.56	446
400A	QMW	18	457	18.50	470	17.56	446
600A	QMR	24	610	18.50	470	17.56	446
225A	FJ	17.75	451	9.75	248	7.75	197
400A	JJ	24	610	15.50	394	10.75	273
600A	JK	24	610	15.50	394	10.75	273
600-800A	KM	36	914	15.50	394	10.75	273
1200A	KM	45.50	1156	15.50	394	10.75	273
600A	TB6 Tri-Break	44.75	1137	15.50	394	10.75	273
800A	TB8 Tri-Break	44.75	1264	15.50	394	10.75	273
150A	TE & TB1	17.75	451	9.75	248	6.75	171

Note: Contact your local GE representative for catalog numbers.

inches
millimeters

Fig. 24.1
Bolt on, Flex-A-Tap
For PTO Selection, see Table 24.1

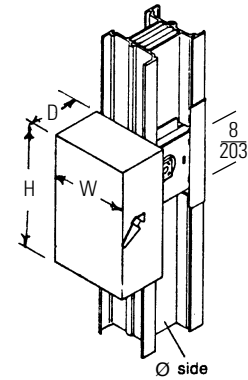
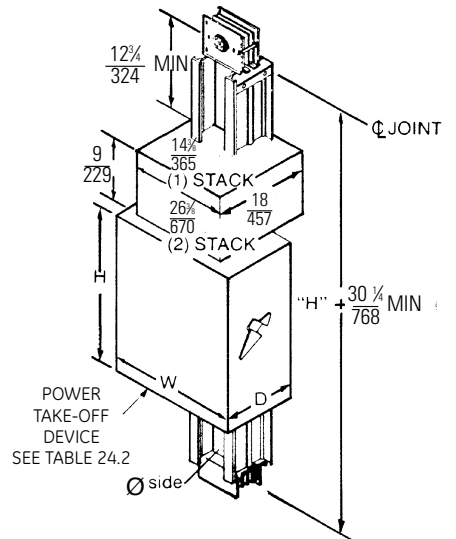


Fig. 24.2
Flatwise PTO Section
For PTO Selection, see Table 24.2



Physical Data

Power takeoffs (PTO) (cont.)

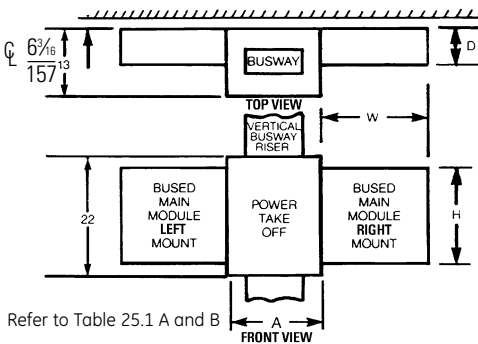
Table 25.1.A
Meter Mod™ III based. Main module.

Catalog Number/Frame	Dimensions					
	W		H		D	
	IN	MM	IN	MM	IN	MM
Bused Main Breakers						
TMP3BR4/TJK4	19	483	18	457	5.94	151
TMP3BL6/TJK6	19	483	18	457	5.94	151
TMP3BR6/TJK6	19	483	18	457	5.94	151
TMP3BL8/TKM8	20	508	18	457	7.88	200
TMP3BR8/TKM8	20	508	18	457	7.88	200
TMP3BL10/TKM10	20	508	18	457	7.88	200
TMP3BR10/TKM10	20	508	18	457	7.88	200
TMP3BL12/TKM12	20	508	18	457	7.88	200
TMP3BR12/TKM12	20	508	18	457	7.88	200
Bused Main Switches						
TMP3FL4/TFUSE400	19	483	18	457	5.94	151
TMP3FR4/TFUSE400	19	483	18	457	5.94	151
TMP3FL6/TFUSE600	19	483	18	457	5.94	151
TMP3FR6/TFUSE600	19	483	18	457	5.94	151

Table 25.1.B

Bar Per Ø	Bar Width		"A"			
	IN	MM	IN	MM		
1	1.625	41	16.75	425		
	2.225	57				
	2.875	73				
	3.375	86				
	4.250	108				
	4.500	114				
	5.750	146				
2	6.500	165	20.00	508		
	7.500	190				
	4.250	108			25.00	635
	4.000	102				
	4.500	114			28.75	730
	7.500	190				

Fig. 25.1
Meter Mod™ III PTO Section
For PTO Dimensions, see Table 24.2

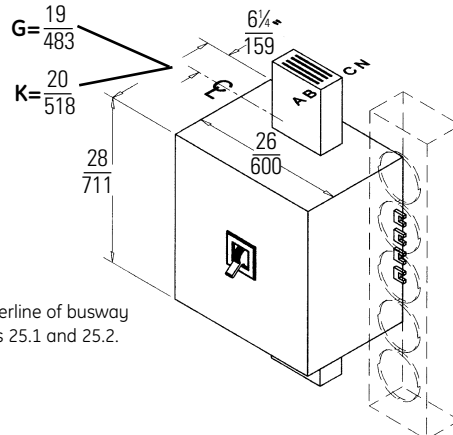


Refer to Table 25.1 A and B

Note: Contact your local GE representative for catalog numbers.

Fig. 25.2
Meter-mod Metering
(in line device)
Available for G&K
frame Spectra C/B only
For PTO Selection,
see Table 31.1

inches
millimeters



Note: Allow 6 5/8" from centerline of busway to the wall for Figures 25.1 and 25.2.



Spectra Series™ Busway

Wall, ceiling and floor flanges

Flanges are used to close wall openings when busway runs pass through walls, ceilings and floors. See Table 26.1. Hole pattern aligns with spring riser brackets. See Table 11.1 for “A” dimension.

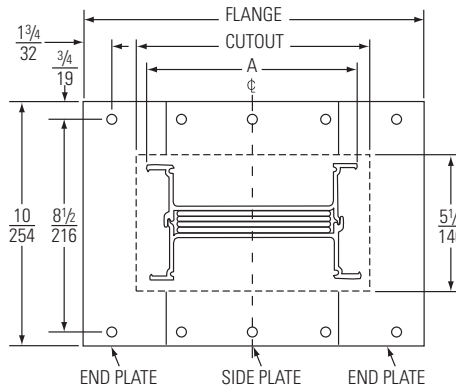
Note: Floor or wall opening should be 1” (25 mm) larger than applied busway.

Table 26.1
Flange and cutout dimensions

Ampere	Dimensions			
	Flange		Cutout	
	IN	MM	IN	MM
Aluminum				
225	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
400	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
600	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
800	11 $\frac{1}{8}$	283	6 $\frac{7}{8}$	168
1000	11 $\frac{1}{8}$	295	7 $\frac{1}{8}$	181
1200	12 $\frac{1}{2}$	318	8	203
1350	14	356	9 $\frac{1}{2}$	241
1600	14 $\frac{3}{4}$	375	10 $\frac{1}{4}$	261
2000	16 $\frac{1}{2}$	419	12	305
2500	21	533	16 $\frac{1}{2}$	419
3000	23 $\frac{1}{2}$	597	19	483
3200	24	610	19 $\frac{1}{2}$	495
4000	28 $\frac{1}{2}$	724	24	610
Copper				
225	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
400	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
600	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
800	9 $\frac{7}{8}$	251	5 $\frac{7}{8}$	137
1000	10 $\frac{1}{2}$	267	6	152
1200	11 $\frac{1}{8}$	283	6 $\frac{7}{8}$	168
1350	11 $\frac{1}{8}$	295	7 $\frac{1}{8}$	181
1600	12 $\frac{1}{2}$	318	8	203
2000	14	356	9 $\frac{1}{2}$	241
2500	15 $\frac{1}{4}$	400	11 $\frac{1}{4}$	286
3000	20	508	15 $\frac{1}{2}$	394
3200	21	533	16 $\frac{1}{2}$	419
4000	23 $\frac{1}{2}$	597	19	483
5000	27	686	22 $\frac{1}{2}$	572

inches
millimeters

Fig. 26.1



Cutout allows 1/2", 13mm on all sides of busway.

End Boxes

End boxes are used to terminate busway runs. No joint is required. End surface of box adds 6" (152 mm) to length of drip-proof, splash-proof and outdoor runs. See Table 27.1 for “A” dimension. Box is secured via joint cap bolts.

Floor/Wall Flanges

Note: Floor or wall opening should provide 1/2" clearance all around the busway.

Table 26.2
Floor/Wall Flange Dimensions (inches)

Bar Width	X	Y
.750	5.000	8.500
1.125	5.375	8.875
1.750	6.000	9.500

Fig. 26.2
End Box

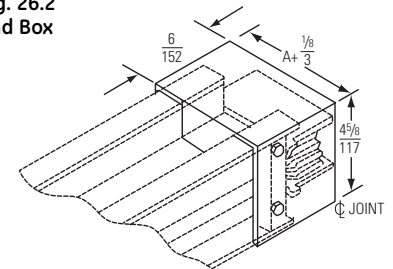
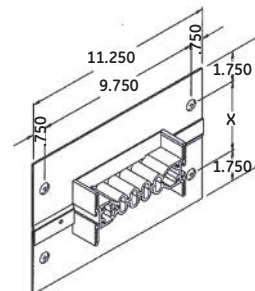


Fig. 26.3
Floor/Wall Flange Cutout and Drilling Detail



Physical Data

No fuse reducers

Table 27.1
"A" Dimensions

No. of Stacks	Amp	Aluminum		Copper	
		IN	MM	IN	MM
1	225	4.38	111	4.38	111
	400	4.38	111	4.38	111
	600	4.38	111	4.38	111
	800	5.63	143	4.38	111
	1000	6.13	156	5.00	127
	1200	7.00	178	5.63	143
	1350	8.50	216	6.13	156
	1600	9.25	235	7.00	178
	2000	11.00	279	8.50	216
	2500	—	—	10.50	260
2	2500	15.50	394	—	—
	3000	18.00	457	14.50	368
	3200	19.50	495	15.50	393
	4000	23.00	584	18.00	457
	5000	—	—	21.50	546

NOTE: Per NEC 368.17 (B), a no-fuse reduced busway shall not exceed 50 feet in length and have a current rating at least 1/3 the rating of the upstream overcurrent protective device.

For industrial applications only.

Transposition lengths

A transposition length is available in any dimension from three feet through 10 feet (3M). Standard lengths are 36" and 42". "A" dimension varies with ampere rating. See Table 11.1 for "A" dimension.

inches
millimeters

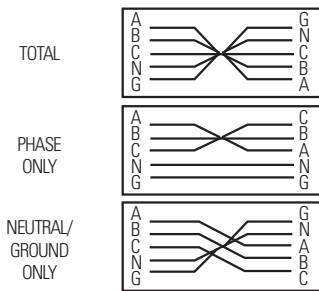
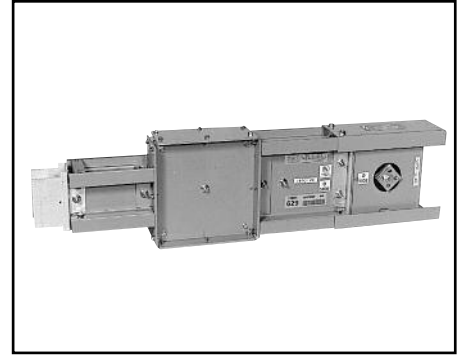
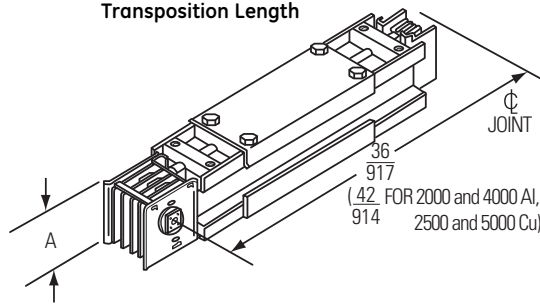


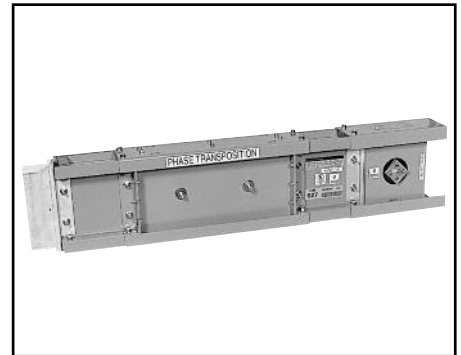
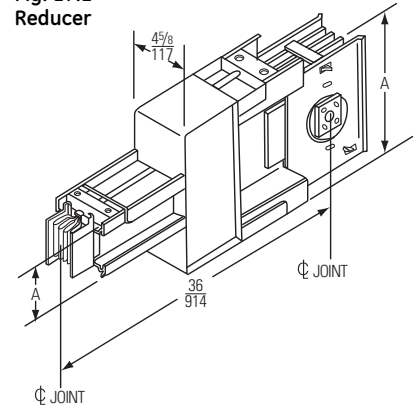
Fig. 27.2
Transposition Length



No fuse reducer

inches
millimeters

Fig. 27.1
Reducer



Phase transposition

Joints with ± 1/2-inch adjustability

Every Spectra Series busway is supplied with up to ± 1/2-inch adjustable joint as standard. The modular joint pack is preassembled to one end of each piece of busway and shipped in the "nominal" position. The joint caps have four housing mounting holes (eight on 5000 amp Copper) that contain twistouts permitting expansion or contraction of the joint up to 1/2 inch in either direction.

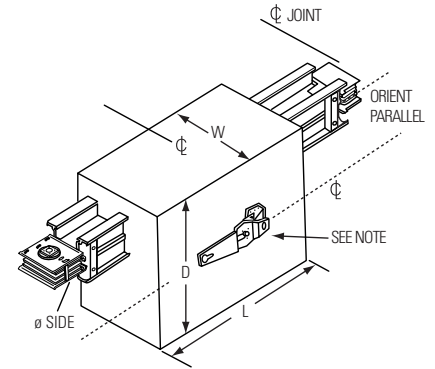


Adapter/reducer cubicle with overcurrent device

Table 28.1

QMR Reducers							
QMR Switch	Line Side	L		W		D	
		IN	MM	IN	MM	IN	MM
225A & 400A	1 Stack	48	1219	24	610	14½	368
	2 Stack	48	1219	24	610	14½	368
	3 Stack	48	1219	36	914	14½	368
	Lugs	48	1219	24	610	14½	368
600A	1 Stack	48	1219	24	610	14½	368
	2 Stack	48	1219	24	610	14½	368
	3 Stack	48	1219	36	914	14½	368
	Lugs	48	1219	24	610	14½	368
800A, 1000A & 1200A	1 Stack	52	1321	36	914	13	330
	2 Stack	52	1321	36	914	13	330
	3 Stack	52	1321	36	914	13	330
	Lugs	52	1321	36	914	13	330
FJ 4B Reducers							
FJ 4B Switch	Line Side	L		W		D	
		IN	MM	IN	MM	IN	MM
225A	1 Stack	40	1016	18	457	13	330
	Lugs	40	1016	18	457	13	330
JJ & JK C/B Reducers							
CB Switch	Line Side	L		W		D	
		IN	MM	IN	MM	IN	MM
225A, 400A & 600A	1 Stack	40	1016	18	457	13	330
	2 Stack	40	1016	24	610	13	330
	Lugs	40	1016	18	457	13	330
KM C/B Reducers							
KM CB Switch	Line Side	L		W		D	
		IN	MM	IN	MM	IN	MM
800A, 1000A & 1200A	1 Stack	42	1067	18	457	14	356
	2 Stack	42	1067	24	610	14	356
	3 Stack	42	1067	36	914	14	356
	Lugs	42	1067	18	457	14	356

Fig. 28.1 Reducer Cubicle For cubicle selection, see Table 28.1



Note: For QMR Fusible 800,1000 and 1200 amp models, handle located on the bottom side of the cubicle. For standard flatwise mounted busway. Contact your local GE representative for catalog numbers.

Standard lugs: #2-600mcm.

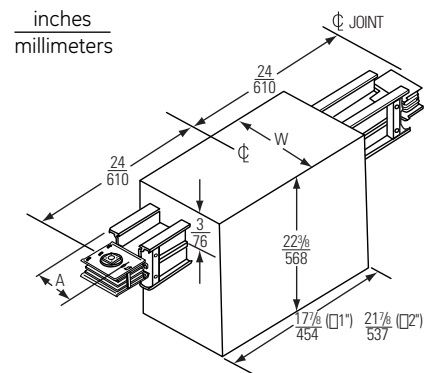
Thermal expansion

Consideration should be given to the effects of thermal expansion. The ± 1" expansion fittings may be necessary for vertical or horizontal applications of 150' or more. The use of the ± 2" expansion fitting is required when the busway run is long and may cross a building. Contact GE Requisition Engineering for specific applications. See Table 28.2 for additional details.

Table 28.2 "W" Dimensions

No. of Stacks	Amp	Aluminum		Copper	
		IN	MM	IN	MM
1	225	16	406	16	406
	400	16	406	16	406
	600	16	406	16	406
	800	16	406	16	406
	1000	17½	448	16	406
	1200	17½	448	16	406
	1350	21½	549	17½	448
	1600	21½	549	17½	448
	2000	21½	549	21½	549
2	2500	—	—	21½	549
	2500	29	737	—	—
	3000	29	737	29	737
	3200	30½	775	29	737
	4000	33½	854	29	737
	5000	—	—	33½	854

Fig. 28.2 Expansion Length

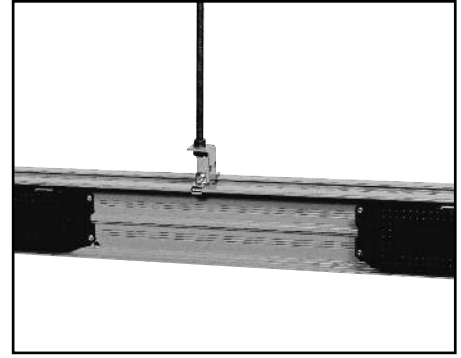


Physical Data

Hangers

Vertical mounting – spring hangers *(Must be ordered separately)*

Spring hangers should be ordered to support the busway at each floor if the distance from floor to floor is less than 16 feet. When the floor-to-floor span is more than 16 feet, supports and additional spring hangers are required on 16-foot centers maximum. The quantity of springs supplied is based on busway weight. Simple adjustment procedures are included with installation instructions. Mounting holes align with floor flanges.



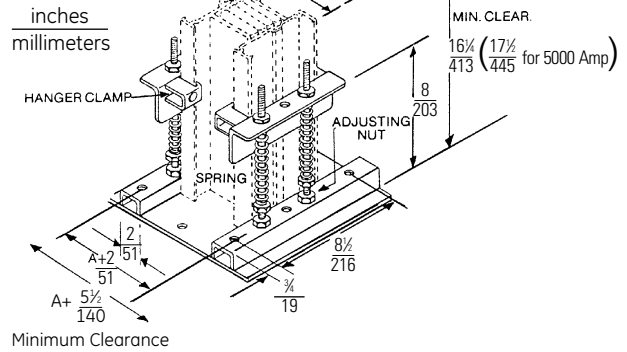
Standard clevis hanger

Cat. No. (SBR "X") where "X" = Quantity of springs (1, 2 or 3) on each side of hanger (single spring up to 600 lbs. per floor).

Floor opening size refer to Table 11.1 for "A" dimension.

Catalog Number	Group Number	Spring Location	Load on Pair of Hangers (lbs.)
SBSR1	G723	B	0-600
SBSR2	G724	A & C	600-1200
SBSR3	G725	A, B & C	1200-1800

Fig. 29.1
Cat. No. SBR "X"



Horizontal mounting – 1 stack clevis hangers

(1 furnished every 10 feet. Requires (1) .50 inch diameter drop rods. Drop rods by others.)

One Stack Flatwise Hangers

Aluminum		Copper	
Catalog Number	Ampere Range	Catalog Number	Ampere Range
SBF16	225-600	SBF16	225-800
SBF28	800	SBF22	1000
SBF33	1000	SBF28	1200
SBF42	1200	SBF33	1350
SBF57	1350	SBF42	1600
SBF65	1600		
SBF82	2000		

Fig. 29.2
One Stack (Standard) Flatwise
Cat. No. SBF "XX"
(See table at left)

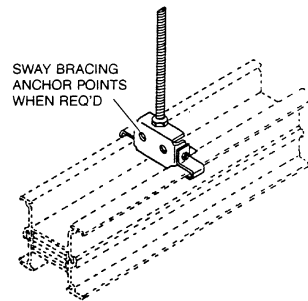
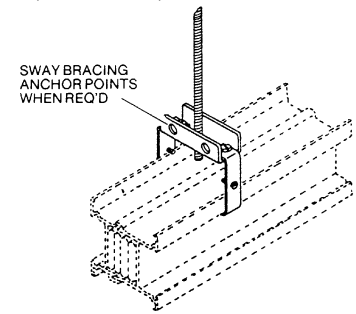


Fig. 29.3
One Stack Edgewise
Cat. No. SBE45
(Up to 2000 Amp Max)



Bar Width (Inches)		
16 = 1.63	33 = 3.38	57 = 5.75
22 = 2.25	42 = 4.25	65 = 6.50
28 = 2.88	45 = 4.50	82 = 8.25

Horizontal mounting – trapeze hangers

(1 furnished every 10 feet. Requires (2) .50 inch diameter drop rods. Drop rods by others.)

One or Two Stack Flatwise Trapeze

Catalog Number	Stacks	Bar Widths	"W"	
			Inches	MM
SBT E	(1)	1.63" - 4.25"	10.25	260
SBT F	(1)	5.75" - 8.25"	14.00	356
SBT G	(2)	4.25" - 4.50"	18.50	470
SBT H	(2)	5.75" - 6.50"	22.50	572
SBT J	(2)	8.25"	26	660

Fig. 29.4

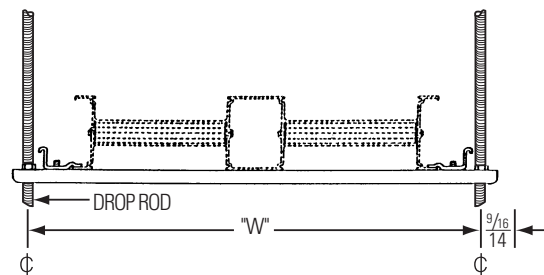
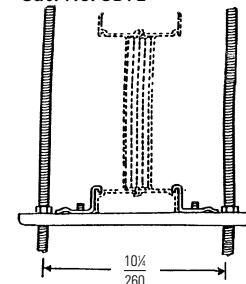


Fig. 29.5
Edgewise Trapeze
Cat. No. SBTE



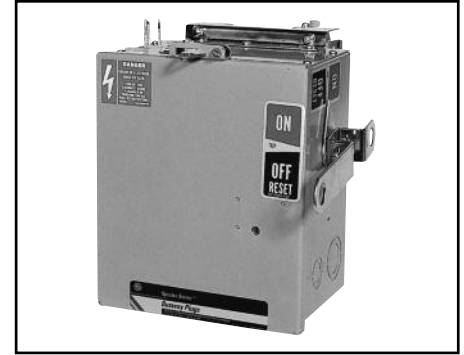
Plugs

Switch-operated fusible plugs are equipped with type QMR quick-make, quick-break mechanisms, in ratings from 30 to 600 amps, 240 and 600 volts. Positive pressure NEC fuse clips are furnished standard. They are also available with class “J” or “R” fuse clips.

Circuit breaker plugs are available with molded case circuit breakers, in ratings from 15 to 800 amps, 240 to 600 volts.

Both fusible and circuit breaker Spectra Series busway plugs have:

- Plug assist mechanism standard on plugs rated above 100 amps.
- A cover interlock that prevents opening the cover when the switching device is in the “ON” position. The interlock can be defeated by operating the release mechanism through the door. However, by bending down a tab inside the cover, the interlock becomes non-defeatable.
- A device interlock that prevents the switching device from being accidentally operated when the cover is open.
- A provision to padlock the plug in the “OFF” position when the cover is closed (suitable for single padlock with a 3/16-inch shank).
- A handle that can be mounted either on the side or end of the plug. In addition, the handle may be mounted in one of two positions at each location.
- A handle that can be operated by a hook stick.
- A safety interlock that prevents insertion or removal of the plug when in the “ON” position.
- Positive locator pin for exact, safe positioning.
- Both drip-proof (IP45) and splash-proof (IP54) plugs are available.
- Contact factory for DC plug amp ratings.



Industrial duty plug



Commercial duty plug

Table 30.1
Recommended Type QMR and QMW^① Fusible Switch Combinations

Fusible Switch		Fuse		Short-Circuit Rating in Ampere RMS Symmetrical
Type	Amperes	U/L Class	Description	
QMR	30-600	H/NEC	One-Time	10,000
		R	Current Limiting Rejection	200,000
		J	Current Limiting Rejection	200,000

The interrupting rating of the fuse must equal or exceed the short-circuit rating of the switch. If it is lower, then the interrupting rating of the switch is the same as for the fuse. Both QMR and QMW switches have no short-circuit ratings if renewable fuses are used.

① For type QMW, refer to factory.

Table 30.2
Fusible Plug Horsepower Ratings^②

Device Rating In Amperes	3-Phase Horsepower Ratings					
	With NEC Fuses			With Time Delay Fuses		
	240 Volts	480 Volts	600 Volts	240 Volts	480 Volts	600 Volts
30	3	5	7½	10	20	20
60	7½	15	15	20	40	50
100	15	25	30	30	60	75
200	25	50	60	60	125	150
400	50	100	125	125	250	350
600	75	150	200	200	400	500

② Ratings are based on NEC Article 430. Horsepower ratings for plugs with NEC fuses are based on one-time fuses having minimum time delay. When time delay fuses are used, the horsepower ratings are maximum for the plug.

Table 30.3
Circuit Breaker Plug Interrupting Ratings^③

Circuit Breaker Frame	Number of Poles	Trip Range Rating in Amperes	Interrupting Ratings in Thousand Amperes RMS Symmetrical			
			120-V or 240-V	480-V	600-V	
Standard Frames						
TEB	1, 2, 3	15-100	10	—	—	
TED	1	15-50	14	—	—	
TED4	3	15-100	18	14	—	
TED6	3	15-150 ^④	18	14	14	
TFJ ^⑤ , TFK ^⑤	2, 3	70-225	25	22	22	
TJJ, TJK4	2, 3	125-400	42	30	22	
TJK6	2, 3	250-600	42	30	22	
TKMB	2, 3	300-800	42	30	22	
Hi-Break[®] Frames						
THED ^⑤	2-3	15-150 ^④	65	25	18	
THFK ^⑤	2-3	70-225	65	25	22	
THJK4	2-3	125-400	65	35	25	
THKMB	2-3	300-800	65	35	25	
Tri-Break[®] Frames						
TB1	2-3	15-100	200	200	200	
TB4	3	125-400	200	200	200	
TB6	3	300-600	200	200	200	
TB8	3	600-800	200	200	200	

③ These are maximum ratings regardless of the busway rating.

④ 110-150-amp trip ratings are available for 3-pole only.

⑤ 2-pole rated 480 Vac Max.



Plugs

Table 31.1
Spectra RMS™ Circuit Breaker Busway Plugs

Construction	Spectra ^① Frame Type	Trip Range (Amps)	Old Frame Type	Trip Range (Amps)	Spectra Frame ^② IC Ratings			Old Frame IC Ratings		
					240V	380, 415 480V	600V	240V	480V	600V
Standard Frames	—	—	TEB	15-100	—	—	—	10	—	—
	SED	15-150	TED4	15-100	18	14	14	18	14	—
	SED	15-150	TED6	15-100	18	14	14	18	14	14
	SFH	70-250	TFJ	70-225	65	25	18	25	22	18
	SFH	70-250	TFK	70-225	65	25	18	25	22	18
	SGH4	125-400	TJJ	125-400	65	35	25	42	30	22
	SGH4	125-400	TJK4	125-400	65	35	25	42	30	22
	SGH6	250-600	TJK6	250-600	65	35	25	42	30	22
	SGH6	250-600	TJ4V	150-600	65	35	25	42	30	22
	SKH	300-800	TKM8	300-800	65	50	25	42	30	22
	SKH	300-800	TK4V	800	65	50	25	42	30	22
	Hi-Break [®] Frames	SEH	15-150	THED	15-100	65	25	18	65	25
SFH		70-250	THFK	70-225	65	25	18	65	25	18
SGH4		125-400	THJK4	125-400	65	35	25	65	35	25
SGH6		250-600	THJK6	400-600	65	35	25	65	35	25
SGH6		250-600	THJ4V	150-600	65	35	25	65	35	25
SGH6		250-600	TJH	150-600	65	35	25	65	35	25
SKH		300-800	THKM8	300-800	65	60	25	65	35	25
SKH		300-800	TKH	300-800	65	50	25	65	50	25
Fuseless Current Limiting	SEP	15-150	THLC1 ^③	15-100	200	100	25	200	150	—
	SFP	70-250	THLC2 ^③	125-225	200	100	25	200	150	—
	SGP4	125-400	THLC4 ^③	225-400	200	100	65	200	150	—
	SGP6	250-600	—	—	200	100	65	—	—	—
High Interrupting	SEL	15-150	TEL ^③	15-100	100	65	25	100	65	25
	SFL	70-250	TFL ^③	125-225	100	65	25	100	65	25
	SGL4	125-400	TLB4 ^③	250-400	100	65	65	85	50	—
	SGL6	250-600	TJL4V	150-600	100	65	65	100	65	30
	SGL6	250-600	TJL	150-600	100	65	65	100	65	30
	SKL	300-800	TKL4V	400-800	100	65	65	100	65	42
SKL	300-800	TKL	800	100	65	65	100	65	42	

Spectra RMS™ Circuit Breaker
Maximum IC Ratings (rms sym. kA)

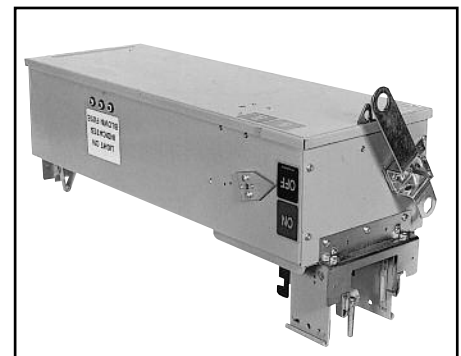
Frame Type	380, 415, 480V		
	240V	480V	600V
SED	18	14	14
SEH	65	25	18
SEL	100	65	25
SEP	200	100	25
SFH	65	25	18
SFL	100	65	25
SFP	200	100	25
SGH4	65	35	25
SGL4	100	65	65
SGP4	200	100	65
SGH6	65	35	25
SGL6	100	65	65
SGP6	200	100	65
SKH	65	50	25
SKL	100	65	42
SKP	200	100	65

① Spectra RMS™ Circuit Breakers UL listed for Spectra Series™ Busway only.
 ② UL listed interrupting ratings in thousand amperes rms symmetrical ac volts.
 ③ Discontinued; replaced by Spectra Frame Type.

Spectra Bus Plugs with TVSS Protection

Spectra bus plugs are available with integral TVSS devices (see Table 32.1 on next page) for a variety of location categories and exposure levels. Indicating lights communicate proper system operation. Ratings and specifications:

- Suitable for medium to high exposure, service entry or branch panel locations
- UL-1449, Second Edition; cUL and UL-1283 Recognized Component
- Maximum surge current ratings of 50kA, 80kA, and 100kA per mode — tested on a complete TVSS unit
- Repetitive surge current tested — ANSI/IEEE C62.41, Category C3:
100kA - 20,000 impulses; 80kA - 5,000 impulses; 50kA - 3,500 impulses
- Noise filtering up to -44dB at 100kHz
- Refer to FES-006 for UL-1449, Second Edition SVR Values
- Contact your GE representative for catalog numbers.



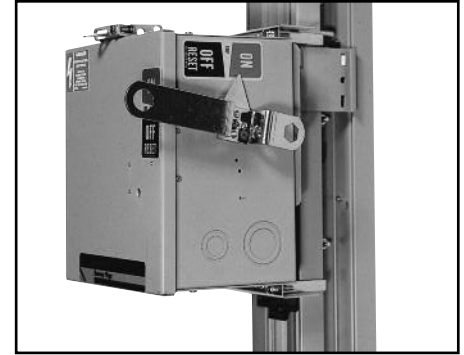
Spectra TVSS bus plugs



Spectra Series™ Busway

Table 32.1
Spectra Bus Plugs with Tranquell TVSS Protection with Ground Fault

Nominal Voltage (Volts, RMS)	Configuration	65kA	80kA	100kA	Max. Cont. Overvoltage Capability (MCOV%)
120/240	1 Phase, 3 Wire + Ground	TPME120S06WC	TPME120S08WC	TPME120S10WC	125%
120Y/208	3 Phase, 4 Wire + Ground	TPME120Y06WC	TPME120Y08WC	TPME120Y10WC	125%
240 Delta	3 Phase, 4 Wire + Ground	TPME240D06WC	TPME240D08WC	TPME240D10WC	115%
120/240 Delta HL	3 Phase, 4 Wire + Ground	TPME240H06WC	TPME240H08WC	TPME240H10WC	115%
240Y/415	3 Phase, 4 Wire + Ground	TPME240Y06WC	TPME240Y08WC	TPME240Y10WC	130%
277Y/480	3 Phase, 4 Wire + Ground	TPME277Y06WC	TPME277Y08WC	TPME277Y10WC	115%
220Y/380	3 Phase, 4 Wire + Ground	TPME220Y06WC	TPME220Y08WC	TPME220Y10WC	145%
480 Delta	3 Phase, 4 Wire + Ground	TPME480D06WC	TPME480D08WC	TPME480D10WC	170%
347Y/600	3 Phase, 4 Wire + Ground	TPME347Y06WC	TPME347Y08WC	TPME347Y10WC	115%
600 Delta	NO LONGER AVAILABLE				



Vertical riser bus with plug installed

Fig. 32.1
Typical vertical application with Spectra Series riser busway

Table 32.2
Spectra RMS™ Circuit Breaker Bus Plugs (Outer Dimensions)

Tier	Frame	Dimensions						Handle Height ^①		Weight (lbs.)	Plug-in Outlets	Figure
		W		L		D		Inches	MM			
		Inches	MM	Inches	MM	Inches	MM					
Lowest	SED	11.00	279	13.00	330	8.00	203	9.12	232	25	1	32.3
	SEH	11.00	279	13.00	330	8.00	203	9.12	232	25	1	32.3
	SFH	11.00	279	21.25	540	9.00	229	9.50	241	41	1	32.3
	SGH	16.75	425	26.50	673	12.00	305	9.5	241	91	2	32.3
Low	SKH ^②	16.75	425	36.50	927	12.00	305	18	457	160	2	32.3
	SEL	11.00	279	13.00	330	8.00	203	9.12	237	25	1	32.3
	SFL	11.00	279	21.25	540	9.00	229	9.5	241	41	1	32.3
	SGL	16.75	425	26.50	673	12.00	305	18	457	91	1	32.3
Mid	SKL ^②	16.75	425	36.50	927	12.00	305	18	457	160	2	32.3
	SEP	11.00	279	13.00	330	8.00	203	9.12	232	25	1	32.3
	SFP	11.00	279	21.25	540	9.00	229	9.5	241	41	1	32.3
	SGP	16.75	425	26.50	673	12.00	305	18	457	91	1	32.3
Peak	SKP ^②	16.75	425	36.50	927	12.00	305	18	457	160	2	32.3

① Maximum distance from enclosure bottom to handle tip.
② For ground fault option, increase width by 2.125 inches and length by 6.00 inches.

Table 32.3
Molded Case Circuit Breakers

Type	Frame	Dimensions						Figure
		W		L		D		
		Inches	MM	Inches	MM	Inches	MM	
Standard and Hi-Break [®]	TEB, TED, THED	11.00	279	13.00	330	8.00	203	32.3
	TFJ, TFK, THFK	11.00	279	18.50	470	9.50	241	32.3
	TJJ, TJK4, TJK6, THJK4, THJK6	16.75	425	24.50	622	12.00	305	32.3
	TKM8, THKM8, THK	16.75	425	36.50	927	12.00	305	32.3
Fused Current Limiting	TB1	11.00	279	18.50	470	8.00	203	32.3
	TB6, TB8	16.75	425	45.25	1149	12.00	305	32.3

Table 32.4
Fusible Switches

Type	Amps	Weight (lbs.)	Voltage Rating	Dimensions						Figure		
				W		Length					D	
				Inches	MM	Standard Gutter		Extender			Inches	MM
QMR	30	24	240, 380, 415, 480, 600	11.25	286	13.00	330	18.63	473	8.75	222	32.3
	60	25				NA	NA					
	100	28		16.00	406	18.75	476	24.50	622			
	200	46				NA	NA	18.75	476			
400	135	20.50	521	24.50	622	NA	NA	18.75	476	32.3		
600	160			NA	NA	NA	NA	NA	NA			

NA = Not Available

inches
millimeters

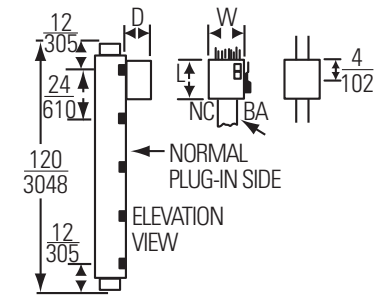


Fig. 32.2
Door hinges at left end.
All dimensions are shown over largest part of plug.

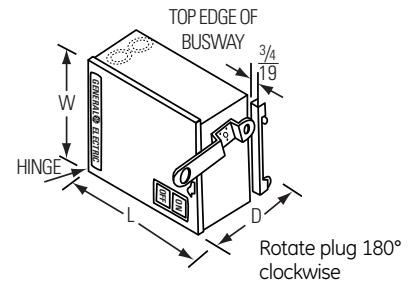
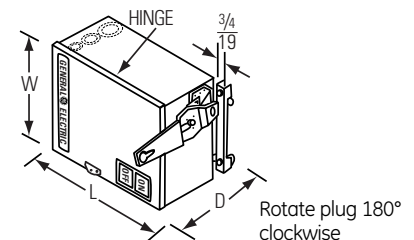


Fig. 32.3
Door hinges at top.
All dimensions are shown over largest part of plug.



Cataloging

Busway plugs

Fusible bus plug catalog numbering system.

Refer to page 32 for enclosure sizes.

Table 34.1

Type	Code	Description	SB	3	6	2	R	G	R	P	I
	SB	Spectra Bus (Industrial)	•	•	•	•	•	•	•	•	•
	CSB*	Spectra Bus (Commercial)									
	AC	N/A									
	FVK	N/A									
Service	3	3Ø 3W	•	•	•	•	•	•	•	•	•
	4	3Ø 4W									
Volts	2	240 V	•	•	•	•	•	•	•	•	•
	6	380, 415, 480 V									
Amps	1	30	•	•	•	•	•	•	•	•	•
	2	60									
	3	100									
	4	200									
	5	400									
	6	600									
Switch	R	QMR	•	•	•	•	•	•	•	•	•
	W	QMW									
Ground	G	Ground Stab (Std.)	•	•	•	•	•	•	•	•	•
Fuse Clips	R	Class R	•	•	•	•	•	•	•	•	•
	J	Class J									
	Omit	Class H									
Plug Assist	P	Plug Assist (Std. on 200-600)	•	•	•	•	•	•	•	•	•
	Omit	None									
Drip Resistant (IP-45)	I	Cover & Base Gasketing	•	•	•	•	•	•	•	•	•
	Omit	None									
Splash-Proof (IP-54)	Z	Cover & Base Extensive Gasketing/Sealing	•	•	•	•	•	•	•	•	•
	Omit	None									

Notes:
 All plugs provided with 2-600MCM/(2) 1/0 - 250MCM mechanical lug as standard.
 Compression lugs available as an option.

* Plug assist option is available for 200 amp and greater only



Spectra Series™ Busway

Plugs

A plug assist is furnished as standard on all plugs greater than 100 amps listed on this page. If plug assist is required on other plugs, add Suffix "P" to Catalog Number.

Grounding stab to engage internal or integrated housing ground bus is standard on all Spectra Series plugs. Mating stab is standard on Spectra Series plug-in busway.

All fusible plugs are furnished with Type "NEC" fuse clips as standard. Optional fuse clips are available.

Refer to page 32 for enclosure sizes.

Table 34.1
Switch-operated Fusible Plug with QMR Interrupter

Volts ac	Amps	3Ø-3W Catalog Number	3Ø-4W Catalog Number
240	30	SB 321RG	SB 421RG
	60	SB 322RG	SB 422RG
	100	SB 323RG	SB 423RG
	200	SB 324RG	SB 424RG
	400	SB 325RG	SB 425RG
	600	SB 326RG	SB 426RG
480 or 600	30	SB 361RG	SB 461RG
	60	SB 362RG	SB 462RG
	100	SB 363RG	SB 463RG
	200	SB 364RG	SB 464RG
	400	SB 365RG	SB 465RG
	600	SB 366RG	SB 466RG

Table 34.2
Adapter Kits Convert Spectra Series Bus Plugs to Armor Clad

Ground stab included. See GE instructions pub no. GEH-5647

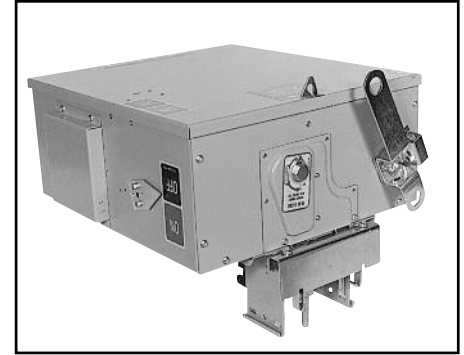
Amps	Catalog Number
30-100	SBAC1G
200-225	SBAC4G
440-600	SBAC5G

Table 34.3
Combination motor starter plugs-fusible and circuit breaker^①
(3-pole, full-voltage, non-reversing, single-speed)

Includes 3 overload relays with manual reset

Nema Size	Max Hp Rating, 3-phase		With Fusible Switch Disconnect	With Circuit Breaker Disconnect
	240 Volts	440/550 Volts	Max Fuse Size, Amp	Max Trip Size, Amp
0	3	5	30	20
1	7½	10	60	50
2	15	25	100	70
3	30	50	200	100

① Order by description.



Bus plug with plug assist

Exclusive GE plug assists are furnished on all plugs 200A and below that will mechanically engage or disengage the plug from the busway only when the plug is in the OFF position. Plug assist is optional on plugs less than 100A.



Spectra Series twist lock plug
Equipped with plug assist, 30-150A, 208/120V, 22kAIC
Plugs directly on Spectra Series busway
Compact design 20.25" L x 11.66" W x 5.15" D



Cataloging

Busway plugs

Plug assist is furnished as standard on all circuit breaker plugs except in the 100-amp frame sizes. If plug assist is required on the 100-amp frame sizes, add Suffix "P" to Catalog Number.

Refer to page 32 for enclosure sizes.

Table 35.1
Circuit Breaker Plugs

Type Frame	Trip Amps	3Ø-3W Cat. No.	3Ø-4W Cat. No.
Standard Circuit Breakers^①			
TEB 240 Volts	15	SB31EBG	SB41EBG
	20	SB32EBG	SB42EBG
	25	SB32.5EBG	SB42.5EBG
	30	SB33EBG	SB43EBG
	35	SB33.5EBG	SB43.5EBG
	40	SB34EBG	SB44EBG
	45	SB34.5EBG	SB44.5EBG
	50	SB35EBG	SB45EBG
	60	SB36EBG	SB46EBG
	70	SB37EBG	SB47EBG
TED4 480 Volts	15	SB31ED4G	SB41ED4G
	20	SB32ED4G	SB42ED4G
	25	SB32.5ED4G	SB42.5ED4G
	30	SB33ED4G	SB43ED4G
	35	SB33.5ED4G	SB43.5ED4G
	40	SB34ED4G	SB44ED4G
	45	SB34.5ED4G	SB44.5ED4G
	50	SB35ED4G	SB45ED4G
	60	SB36ED4G	SB46ED4G
	70	SB37ED4G	SB47ED4G
TED6 600 Volts	15	SB31ED6G	SB41ED6G
	20	SB32ED6G	SB42ED6G
	25	SB32.5ED6G	SB42.5ED6G
	30	SB33ED6G	SB43ED6G
	35	SB33.5ED6G	SB43.5ED6G
	40	SB34ED6G	SB44ED6G
	45	SB34.5ED6G	SB44.5ED6G
	50	SB35ED6G	SB45ED6G
	60	SB36ED6G	SB46ED6G
	70	SB37ED6G	SB47ED6G
TFJ 600 Volts	80	SB38ED6G	SB48ED6G
	90	SB39ED6G	SB49ED6G
	100	SB310ED6G	SB410ED6G
	110	SB311ED6G	SB411ED6G
	125	SB312.5ED6G	SB412.5ED6G
	150	SB315ED6G	SB415ED6G
	70	SB37FJG	SB47FJG
	80	SB38FJG	SB48FJG
	90	SB39FJG	SB49FJG
	100	SB310FJG	SB410FJG
110	SB311FJG	SB411FJG	
125	SB312FJG	SB412FJG	
150	SB315FJG	SB415FJG	
175	SB317FJG	SB417FJG	
200	SB320FJG	SB420FJG	
225	SB322FJG	SB422FJG	

Type Frame	Trip Amps	3Ø-3W Cat. No.	3Ø-4W Cat. No.
TFK 600 Volts	70	SB37FKG	SB47FKG
	80	SB38FKG	SB48FKG
	90	SB39FKG	SB49FKG
	100	SB310FKG	SB410FKG
	110	SB311FKG	SB411FKG
	125	SB312FKG	SB412FKG
	150	SB315FKG	SB415FKG
	175	SB317FKG	SB417FKG
	200	SB320FKG	SB420FKG
	225	SB322FKG	SB422FKG
TJJ 600 Volts	125	SB312JJG	SB412JJG
	150	SB315JJG	SB415JJG
	175	SB317JJG	SB417JJG
	200	SB320JJG	SB420JJG
	225	SB322JJG	SB422JJG
	250	SB325JJG	SB425JJG
	300	SB330JJG	SB430JJG
	350	SB335JJG	SB435JJG
400	SB340JJG	SB440JJG	
TJK4 600 Volts	125	SB312JK4G	SB412JK4G
	150	SB315JK4G	SB415JK4G
	175	SB317JK4G	SB417JK4G
	200	SB320JK4G	SB420JK4G
	225	SB322JK4G	SB422JK4G
	250	SB325JK4G	SB425JK4G
	300	SB330JK4G	SB430JK4G
	350	SB335JK4G	SB435JK4G
400	SB340JK4G	SB440JK4G	
TJK6 600 Volts	250	SB325JK6G	SB425JK6G
	300	SB330JK6G	SB430JK6G
	350	SB335JK6G	SB435JK6G
	400	SB340JK6G	SB440JK6G
	450	SB345JK6G	SB445JK6G
	500	SB350JK6G	SB450JK6G
600	SB360JK6G	SB460JK6G	
TKM8 600 Volts	300	SB330KMG	SB430KMG
	350	SB335KMG	SB435KMG
	400	SB340KMG	SB440KMG
	450	SB345KMG	SB445KMG
	500	SB350KMG	SB450KMG
	600	SB360KMG	SB460KMG
	700	SB370KMG	SB470KMG
	800	SB380KMG	SB480KMG

① TEB, TED4, THED, TFJ and TJJ are fixed trip circuit breakers.



Spectra Series™ Busway

Table 36.1
Circuit Breaker Plugs (continued)

Type Frame	Trip Amps	3Ø-3W Cat. No.	3Ø-4W Cat. No.
Hi-Break® Circuit Breakers^② (Includes Limiters)			
THED 600 Volts	15	SB31HED	SB31HED
	20	SB32HED	SB32HED
	25	SB32.5HED	SB32.5HED
	30	SB33HED	SB33HED
	35	SB33.5HED	SB33.5HED
	40	SB34HED	SB34HED
	45	SB34.5HED	SB34.5HED
	50	SB35HED	SB35HED
	60	SB36HED	SB36HED
	70	SB37HED	SB37HED
	80	SB38HED	SB38HED
	90	SB39HED	SB39HED
	100	SB310HED	SB310HED
	110	SB311HED	SB311HED
	125	SB312.5HED	SB312.5HED
150	SB315HED	SB315HED	
THFK 600 Volts	70	SB37HFK	SB37HFK
	80	SB38HFK	SB38HFK
	90	SB39HFK	SB39HFK
	100	SB310HFK	SB310HFK
	110	SB311HFK	SB311HFK
	125	SB312HFK	SB312HFK
	150	SB315HFK	SB315HFK
	175	SB317HFK	SB317HFK
	200	SB320HFK	SB320HFK
	225	SB322HFK	SB322HFK
THJK4 600 Volts	125	SB312HJK4	SB312HJK4
	150	SB315HJK4	SB315HJK4
	175	SB317HJK4	SB317HJK4
	200	SB320HJK4	SB320HJK4
	225	SB322HJK4	SB322HJK4
	250	SB325HJK4	SB325HJK4
	300	SB330HJK4	SB330HJK4
THKM8 600 Volts	300	SB330HKM	SB330HKM
	350	SB335HKM	SB335HKM
	400	SB340HKM	SB340HKM
	450	SB345HKM	SB345HKM
	500	SB350HKM	SB350HKM
	600	SB360HKM	SB360HKM
	700	SB370HKM	SB370HKM
	800	SB380HKM	SB380HKM

- ① TEB, TED4, THED, TFJ and TJJ are fixed trip circuit breakers.
- ② TBI is a fixed trip circuit breaker.
- ③ Not UL listed.

Type Frame	Trip Amp	3Ø-3W Cat. No.	3Ø-4W Cat. No.
Record Plus Circuit Breakers			
FGH250	125	SB312FGH2G	SB412FGH2G
	150	SB315FGH2G	SB415FGH2G
	175	SB317FGH2G	SB417FGH2G
	200	SB320FGH2G	SB420FGH2G
	225	SB322FGH2G	SB422FGH2G
FGH400	175	SB317FGH4G	SB417FGH4G
	200	SB320FGH4G	SB420FGH4G
	225	SB322FGH4G	SB422FGH4G
	250	SB325FGH4G	SB425FGH4G
	300	SB330FGH4G	SB430FGH4G
FGH600	350	SB335FGH4G	SB435FGH4G
	400	SB340FGH4G	SB440FGH4G
	450	SB345FGH7G	SB445FGH7G
FGN250	125	SB312FGN2G	SB412FGN2G
	150	SB315FGN2G	SB415FGN2G
	175	SB317FGN2G	SB417FGN2G
	200	SB320FGN2G	SB420FGN2G
	225	SB322FGN2G	SB422FGN2G
FGN400	250	SB325FGN2G	SB425FGN2G
	175	SB317FGN4G	SB417FGN4G
	200	SB320FGN4G	SB420FGN4G
	225	SB322FGN4G	SB422FGN4G
	250	SB325FGN4G	SB425FGN4G
FGN600	300	SB330FGN4G	SB430FGN4G
	350	SB335FGN4G	SB435FGN4G
	400	SB340FGN4G	SB440FGN4G
450	SB345FGN6G	SB445FGN6G	



Industrial duty plug

Table 36.2
100% Rated Bus Plugs

Trip Amps	Service	Cat. No.		
		50kaic @ 480 vac	65kaic @ 480vac	100kaic @ 480vac
600	3PØ-3W	SB360SKHHG	SB360SKLLG	SB360SKPPG
	3PØ-3W	SB460SKHHG	SB460SKLLG	SB460SKPPG
700	3PØ-3W	SB370SKHHG	SB370SKLLG	SB370SKPPG
	3PØ-3W	SB470SKHHG	SB460SKLLG	SB470SKPPG
800	3PØ-3W	SB380SKHHG	SB380SKLLG	SB380SKPPG
	3PØ-3W	SB480SKHHG	SB480SKLLG	SB480SKPPG



Cataloging

Spectra Series busway catalog numbering system

A comprehensive system that completely describes most lengths and fittings.

Table 37.1

Type	Code	Description
Service	F	Feeder
	P	Plug-In
	R	Riser
Ground	3	3PH, 3W
	4	4PH, 4W
Conductor	H	Integrated Housing
	G	Internal Bus
	C	Copper
	A	Aluminum

Code	Amps
02	225
04	400
06	600
08	800
10	1000
12	1200
13	1350
16	1600
20	2000
25	2500
30	3000
40	4000
50	5000

Code	Configurations
SL	Straight Length
EL	Elbow Left
ER	Elbow Right
EU	Elbow Up
ED	Elbow Down
CT	Center Cable Tap Box-Up
CB	Center Cable Tap Box-Down
TT	End Cable Tap Box-Up
TB	End Cable Tap Box-Down
EB	End Box
FE	Flanged End
FL	Flanged End with Lugs

Type	Code	Feet
Feeder	02	2
	03	3
	04	4
	05	5
	06	6
	07	7
	08	8
	09	9
	10	10
	Plug-In Riser	02
04		4
06		6
08		8
10		10
Fittings	ST	(A)

(A) Refer to pages 15–16 for standard dimensions.



Cataloging

microEntelliGuard™ busway plugs catalog numbering system

Table 38.1

Type	Code	Description	SB	3	22	SGH4	G	F	S	V	Z	+LSIGT
	SB	Spectra Bus (Industrial)	•									
Service	3	3P 3W		•								
	4	3P 4W		•								
Amps	6	60										
	8	80										
	10	100										
	12	125										
	15	150										
	20	200										
	22	225										
	25	250			•							
	30	300										
	35	350										
	40	400										
	45	450										
	50	500										
	60	600										
70	700											
80	800											
Breaker frame	SGH	SGHC3601										
	SGH4	SGHC3604										
	SGH6	SGHC3606										
	SKH	SKHC3608										
	SGL	SGLC3601										
	SGL4	SGLC3604										
	SGL6	SGLC3606			•							
	SKL	SKLC3608										
	SGP	SGPC3601										
	SGP4	SGPC3604										
	SGP6	SGPC3606										
SKP	SKPC3608											
Ground	G	Ground Stab (Std.)				•						
Ground fault	F	Ground Fault					•					
	Omit	None						•				
Shunt trip	S	Shunt Trip							•			
	Omit	None								•		
Communication	V	Communication									•	
	Omit	None										•
Enclosure	I	Cover & Base Gasketing Drip Resistant (IP-43)										
	Z	Cover & Base Extensive Gasketing/ Sealing Splash proof (IP-54)									•	
	Omit	Indoor										
Trip function	+LSIT	Long Time, Short Time, Instantaneous Trip										•
	+LSIGT	Long Time, Short Time, Instantaneous, Ground Fault Trip										•

Note: microEntelliGuard replaces the MicroVersaTrip trip units. Plug assist is standard on all catalog numbers.



Guide Form Specifications

Drawing notes for Spectra Series™ Feeder and Plug-in busway

The following information should appear on the electrical drawings:

1. Amp rating, continuous.
2. Service: _____ phase, _____ wire, _____ volts, with or without internal ground.
3. Available short-circuit current at input end in amps rms symmetrical.
4. Maximum voltage drop and power factor at output end and whether load is distributed along run or concentrated at end of run.
5. Bus bar material (aluminum or copper).
6. Location of all fittings. For expansion fittings, show amount of compensation required as “± inches, total _____ inches.”
7. Limiting dimensions of busway width and depth where passing through walls or floors or around obstructions.
8. Mounting position of busway (flatwise, edgewise, or vertical riser).

Feeder busway specifications

Where shown on plans, furnish and install a totally enclosed, low-impedance busway system of the indicated ratings with all necessary fittings, power takeoffs, hanging devices and accessories.

Material and installation shall comply with all applicable codes, recommended practices, and standards of ANSI, IEEE, NEMA and UL. All components of the busway shall be UL Listed. Arrangements, details, and locations shall be as shown on the drawings and specified herein.

The housing shall be of extruded aluminum to provide maximum protection against corrosion from water and other contaminants normally encountered during construction. All hardware shall be plated to prevent corrosion.

Tie bolts shall brace aluminum housing and bars to withstand, without damage or permanent distortion, short-circuit currents of the magnitude shown on the drawings when tested in accordance with UL standard. Busway shall be finished in ANSI-61 grey enamel.

Joints shall be of the one-bolt removable/isolatable type with through-bolts that can be checked for tightness without deenergizing the system. It shall be possible to make up a joint from one side in the event the busway is installed against a wall or ceiling. The joint shall be so designed as to allow removal of any length without disturbing adjacent lengths. Belleville springs shall be provided to give positive pressure over complete contact area. Where required, the joint bolt shall provide a direct visual indication of pressure (tension) applied to the joint contact area. The means of visual indication shall be a color change in the head of the bolt. This indication shall remain accurate after multiple tightenings and loosening of the bolt.

The maximum hot-spot temperature rise at any point in the busway at continuous rated load shall not exceed 55°C above a maximum ambient temperature of 40°C in any position. (Ambient temperature averaged over 24-hour period.)

Bus bars shall be suitably plated at all joints and contact surfaces.

All insulation material shall be NEMA class B epoxy (130°C).

Horizontal runs of busway shall be UL Listed for hanging on 10-foot centers in any position. Vertical riser runs of busway shall be supported with rigid and/or spring hangers in positions indicated on plans (max 16' centers).

Final field measurements shall be made by the contractor prior to release for manufacture to assure coordination with other trades.

The busway shall be General Electric Spectra Series.

Plug-in busway specifications

Spectra Series II plug-in busway shall be identical to feeder construction and performance except:

There shall be four dead-front hinged cover type plug outlets as required to accommodate the plug installation. All outlets shall be usable simultaneously.



Guide Form Specifications

Plugs

Where shown on plans, furnish and install busway plugs of the types and ratings indicated. When applicable, plugs shall be UL labeled.

Housing shall completely enclose the switching device and shall be of sheet steel furnished in ANSI-61 grey enamel over a rust inhibitor. Provide stab shields that protect stabs and ground plug body to busway housing before stabs make power contact. Provide grounding terminal inside plug body and adequate shielding to prevent access to live parts when cover is open.

Provide means for padlocking cover and operating handle in "OFF" position. The operating handle shall be easily moved from end to side or vice versa so that it will be in the correct position to operate from the floor. All current-carrying parts shall be suitably plated.

Operating switch type plugs shall have positive quick-make, quick-break interrupter, and positive-pressure fuse clips. Provide a releasable cover interlock that prevents opening cover except when switch is in "OFF" position. This interlock shall be convertible to non-releasable type on the job. A releasable interlock preventing closing switch with cover open shall also be included, as well as interlock to prevent insertion or removal from busway when in "ON" position.

Circuit breaker type plugs shall have an interrupting rating of not less than _____amps rms symmetrical. They shall have a releasable cover interlock that prevents opening of cover except with breaker in "OFF" position. This interlock shall be convertible to non-releasable type on the job. An interlock to prevent insertion or removal from busway when in "ON" position shall be provided, as well as an interlock (releasable) to prevent closing circuit breaker with cover open.

Plug assists shall be furnished on all plugs over 100 amps that will mechanically engage or disengage the plug from the busway, but only when the plug is in the "OFF" position.



5-Day Field Check Piece Procedure

Spectra Series Busway Only

To place your order, send this form to your local GE Account Manager.

To: _____ Date: _____

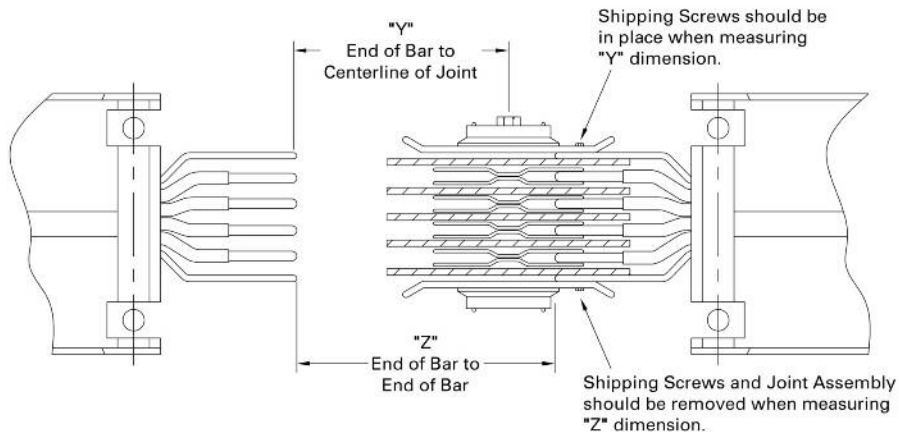
From: _____ Phone: _____

Job Name: _____ SO #: _____

Field Check Piece	Amperes	Run #	3W/4W/G	90° Elbows (either "Y" or "Z")	
				"Y"	"Z"
1					
2					
3					
4					
5					

Important Notes

- This program is designed to provide flexibility on critical jobs in which exact dimensions are not known at the time of order.
- To determine the length of the piece to be inserted, measure the opening length "Y" (end of bar to centerline of joint) or "Z" (end of bar to end of bar). See drawing below.
- To qualify for shipment of field check piece shipments within 5 working days, all information (including drawings) must be on or attached to this form. A maximum of 5 straight length pieces are allowed. More than 5 field check pieces can be ordered, but additional pieces do not qualify for the 5-day shipping schedule. For elbows, mark up GE drawings and attach to this form. Elbows do not qualify for the 5-day shipping schedule.
- In addition to the 5 working days until shipment, allow for delivery time to the construction site. Contact your GE Account Manager if you require air delivery.
- Contact the Selmer order center for cycle times for elbows or more than 5 pieces.



Please Provide either "Y" (End of Bar to CL of Joint) or "Z" (End of Bar to End of Bar)



Field Drawing Page



Joint Guard™

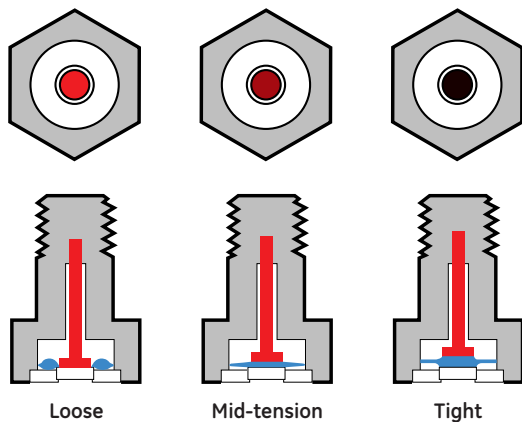
Positive torque indication. Time after time.

GE's *exclusive* Joint-Guard™ protection system shows you, with color, whether a busway joint is loose or tight. The center spot is bright red when a joint is loose and turns dark when proper torque is applied. It does this not just once — as with double-headed break-off bolts — but even after the repeated tightening and loosening so often required during installation. And it will keep on working that way for 30 years*.

Easy Maintenance. Joint-Guard simplifies periodic maintenance, too. Visual inspection, even from a distance, tells you whether the busway joint is properly torqued. No more unnecessary and labor-intensive re-torquing. It gets even easier: when combined with the superior torque retention design of GE's industry-leading Belleville washer, Joint-Guard bolts deliver the best solution for any maintenance program.

How it works

Joint-Guard technology was developed for the nuclear and aerospace industries. It measures the elongation of the busway joint bolt, and is more accurate than a torque wrench, which is subject to substantial variations in static and dynamic friction, depending on thread wear and lubrication.



*assumes busway operates 14 hours per day, six days per week, at 81% load in 25°C ambient

Joint Guard bolts are sold separately.

Information provided is subject to change without notice. Please verify all details with GE. All values are design or typical values when measured under laboratory conditions, and GE makes no warranty or guarantee, express or implied, that such performance will be obtained under end-use conditions.

GE Energy
41 Woodford Avenue, Plainville, CT 06062
www.geindustrial.com

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